Harry’s

(in)complete Guide

to independent Bottlers of
Single Malt Scotch Whiskies

A guide to the source of bottles

by

Harald Kirsch

matured 6 years
on paper

Version 4.4e
september 2008
# Table of Contents

<table>
<thead>
<tr>
<th>Part</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.01</td>
<td>Wm Cadenhead</td>
<td>8</td>
</tr>
<tr>
<td>3.02</td>
<td>Gordon &amp; MacPhail</td>
<td>9</td>
</tr>
<tr>
<td>3.03</td>
<td>Signatory</td>
<td>21</td>
</tr>
<tr>
<td>3.04</td>
<td>Douglas Laing</td>
<td>38</td>
</tr>
<tr>
<td>3.05</td>
<td>James MacArthur</td>
<td>51</td>
</tr>
<tr>
<td>3.06</td>
<td>Hart Brothers</td>
<td>59</td>
</tr>
<tr>
<td>3.07</td>
<td>Vintage Malt Whisky Company</td>
<td>62</td>
</tr>
<tr>
<td>3.08</td>
<td>Ian MacLeod</td>
<td>65</td>
</tr>
<tr>
<td>3.09</td>
<td>Blackadder</td>
<td>68</td>
</tr>
<tr>
<td>3.10</td>
<td>Adelphi</td>
<td>73</td>
</tr>
<tr>
<td>3.11</td>
<td>Scotch Malt Whisky Society (SMWS)</td>
<td>79</td>
</tr>
<tr>
<td>3.12</td>
<td>The Bottlers</td>
<td>81</td>
</tr>
<tr>
<td>3.13</td>
<td>Milroy Associates</td>
<td>83</td>
</tr>
<tr>
<td>3.14</td>
<td>Lombard Brands</td>
<td>84</td>
</tr>
<tr>
<td>3.15</td>
<td>Murray MacDavid</td>
<td>85</td>
</tr>
<tr>
<td>3.16</td>
<td>Scott’s Selection / Alexander Muir &amp; Son</td>
<td>89</td>
</tr>
<tr>
<td>3.17</td>
<td>Kingsbury</td>
<td>94</td>
</tr>
<tr>
<td>3.18</td>
<td>Samaroli</td>
<td>96</td>
</tr>
<tr>
<td>3.19</td>
<td>Morrison Fairlie</td>
<td>97</td>
</tr>
<tr>
<td>3.20</td>
<td>Glenhaven</td>
<td>98</td>
</tr>
<tr>
<td>3.21</td>
<td>Wilson &amp; Morgan</td>
<td>99</td>
</tr>
<tr>
<td>3.22</td>
<td>Praban na Linne</td>
<td>100</td>
</tr>
<tr>
<td>3.23</td>
<td>MacKillop’s Choice</td>
<td>101</td>
</tr>
<tr>
<td>3.24</td>
<td>Master of Malt</td>
<td>102</td>
</tr>
<tr>
<td>3.25</td>
<td>Duncan Taylor &amp; Co. Ltd.</td>
<td>103</td>
</tr>
<tr>
<td>3.26</td>
<td>Berry Brothers &amp; Rudd</td>
<td>104</td>
</tr>
<tr>
<td>3.27</td>
<td>Scotch Single Malt Circle (SSMC)</td>
<td>106</td>
</tr>
<tr>
<td>3.28</td>
<td>Single Barrel Collection</td>
<td>112</td>
</tr>
<tr>
<td>3.29</td>
<td>Merchant’s Collection</td>
<td>114</td>
</tr>
<tr>
<td>3.30</td>
<td>Liquid Gold Enterprises Ltd.</td>
<td>115</td>
</tr>
<tr>
<td>3.31</td>
<td>Celtic Whisky Compagnie</td>
<td>116</td>
</tr>
<tr>
<td>3.32</td>
<td>Highlands &amp; Islands Scotch Whisky Co. Ltd.</td>
<td>117</td>
</tr>
<tr>
<td>3.33</td>
<td>Moray Malt Whisky Ltd.</td>
<td>119</td>
</tr>
<tr>
<td>3.34</td>
<td>Dewar Rattray</td>
<td>123</td>
</tr>
<tr>
<td>3.35</td>
<td>Creative Whisky Company</td>
<td>125</td>
</tr>
<tr>
<td>3.36</td>
<td>Direct Wines Ltd.</td>
<td>126</td>
</tr>
<tr>
<td>3.37</td>
<td>WhiskyTales</td>
<td>127</td>
</tr>
<tr>
<td>3.38</td>
<td>The Whisky Fair</td>
<td>128</td>
</tr>
<tr>
<td>3.39</td>
<td>Eilan Gillan</td>
<td>129</td>
</tr>
<tr>
<td>3.40</td>
<td>Alchemist</td>
<td>130</td>
</tr>
<tr>
<td>3.41</td>
<td>The Whisky Chamber</td>
<td>130</td>
</tr>
<tr>
<td>3.42</td>
<td>Acorn Ltd.</td>
<td>131</td>
</tr>
<tr>
<td>3.43</td>
<td>Montgomerie &amp; Co. Ltd.</td>
<td>132</td>
</tr>
<tr>
<td>3.44</td>
<td>Wemyss Vintage Malts Ltd.</td>
<td>133</td>
</tr>
<tr>
<td>3.45</td>
<td>Jean Boyer</td>
<td>135</td>
</tr>
<tr>
<td>3.46</td>
<td>Part des Anges</td>
<td>136</td>
</tr>
<tr>
<td>3.47</td>
<td>The Harris Whisky Co.</td>
<td>138</td>
</tr>
<tr>
<td>Part 6.22</td>
<td>Weiser Private Collection</td>
<td>................................................................. 203</td>
</tr>
<tr>
<td>Part 6.23</td>
<td>Art of Whisky</td>
<td>......................................................................... 203</td>
</tr>
<tr>
<td>Part 6.24</td>
<td>Wine &amp; Spirit Partner oHG</td>
<td>......................................................................... 204</td>
</tr>
<tr>
<td>Part 6.25</td>
<td>Whisky-Fässle</td>
<td>.......................................................................... 205</td>
</tr>
<tr>
<td>Part 6.26</td>
<td>The Whisky Exchange</td>
<td>........................................................................... 206</td>
</tr>
<tr>
<td>Part 6.27</td>
<td>The Queen of the Moorlands Whisky Company</td>
<td>......................................................... 207</td>
</tr>
<tr>
<td>Part 6.28</td>
<td>The Whisky Cask</td>
<td>........................................................................... 208</td>
</tr>
<tr>
<td>Chapter VII.</td>
<td>Unknown Bottlers</td>
<td>........................................................................... 209</td>
</tr>
<tr>
<td>Chapter VIII.</td>
<td>Appendix</td>
<td>............................................................................. 210</td>
</tr>
<tr>
<td>Part 8.01</td>
<td>cask types</td>
<td>............................................................................. 210</td>
</tr>
<tr>
<td>Part 8.02</td>
<td>Shapes of bottles</td>
<td>............................................................................ 211</td>
</tr>
<tr>
<td>Part 8.03</td>
<td>With a little help from...</td>
<td>........................................................................... 212</td>
</tr>
<tr>
<td>Part 8.04</td>
<td>Bibliography</td>
<td>............................................................................. 213</td>
</tr>
</tbody>
</table>
Chapter I. Preface

Whisky became popular in the last years; to collectors as well as to „drinkers“ (or should we say drinking collectors?). If you concern with whisky, you will examine that there are original bottlings from the distillery and independent bottlings from independent bottlers.

Informations about the numerous independent bottlers are very rare in books and even in the internet you cannot find much about them. Some of the bottlers are not hosting a page in the WWW. This document should remedy these abuseand on the other hand it should show you and describe the different labels and series which were released by independent bottlers.

There are no tasting notes in this document!

I’m sorry, but I can’t describe all independent bottlers or take a photo of there bottlings. It’s very difficult to do this with old bottlings. If they are still available, they are high-prized. If you have a picture that’s missing don’t hesitate to send to me via mail:

**harryki@gmx.de**

If you have more or better informations to one of the bottler (i.e. Adress, Telefon number etc.) –let me know, please. If you send me a picture, the source will be displayed directly at the photo. If I have enough information for a new version the guide will be updated.

Guarantee?

The Web-pages have been tested all. The adresses and telefon numbers are from these pages in general. However, I cannot give you a guarantee that this informations are correct. Further, all liability can’t be accepted. If you use the informations of this document, you use it at your own risk. This document was written from fans for fans.

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3. If you give it away, please do not delete, attach or modify parts or the whole document. (There is my name on the first page. I don’t want to be responsible for something, which I haven’t written myself!)
Chapter II. History

Dec. 2002
Version 1.0 is ready!

Jan. 2003
Version 1.1
Chapters Compassbox and Single Barrel-Selection were changed,
New pics: Kirsch-Import, GM Centenary Reserve, GM Conn.Choice and Signatory unchillfiltered Collection
New chapters: Scotch Single Malt Circle (SSMC), MMD Mission and D.Laing Advanced Series
Upadate table of contents, deleting the search word register

Feb. 2003
Version 2.0
Complete update of the following chapters: Cadenhead’s,
GM, Signatory, D.Laing, Lombard’s, Kingsbury, Samaroli,
Glenhavent, Sestante, IanMacLeod –there were some failures in…
Source of Photos directly marked at the Photo
Update Table of contents

March 2003
Version 2.1
New pics. D.Laing Advanced Series
Some smaller changes in different chapters

May/June 2003
Version 3.0 with more than 50 new pics and 20 pages more than Version 2.0
New chapters: Barrique, MARA, Intertrade, Ultimate Collection,
Festivalbottlings and Japanese Bar Bottlings, G. Strachan, St.
Andrews Beverages, G.Meregalli and many more.
Update table of contents and fall of the „magical“ 100-pages-borderline! !!

July-Oct. 2003
Version 4.0, 10 pages more!
Update of some web-adresses
New chapters: Vintners Coll., Jack Wiebers, G d’A, Taverna della
Artisti, SMWG, Direct Wines, Turatello (unter Intertrade), GM
Private Coll., Michel Couvreur, Scottish Liqueur Center, Gleneil,
McNeill, BigMarket
General Updates –especially of the old Italo-Importers
Update Table of contents

Dec. 2003
Version 4.0e is available in englisch! !!!
Version 4.1 with new chapters: Hedges & Butler, Liquid Gold
Enterprise, Velier Import, Corsini, Prenzlow Portfolio Coll.
Update of Black Bottle and Peerless Collection
New pics: Milroy and Whisky.de
Update Table of contents

Sept. 2004
Version 4.2 in german and english
New chapters: CWCie, Ernst Flickenschild, World of Whisky, H&I,
Moray Malt Whisky
New pics: VMW, G&M, Corsini, Velier, JWWW, LGE, Moon
Update of Signatory, SMWS, Peerless/DTC, La Maison, van Wees,
BarMetro, Mara, W&M, The Whisky Castle, Sestante
Update Table of contents, elminating of the last german words in the
english version (I hope so!)
sept. 2006

Version 4.3 in german and english

**New Chapter** about Hallmark of St. James, Exclusive Malts, Dewar Rattray, Classic Whisky Guild, First Cask, whiskyfair.de, Aberko Ltd., Acorn, Eilean Gillian, Weiser, Whisky-Doris, Art of Whisky, Alchemist, Montgomerie, Old Bothwell

**New photos** at High Spirits, Kirsch-Import, Samaroli, McNeills, JMA, Barmetro, Moray Malt Whisky, Barmetro

**Update** of Lombard, Cadenhead, G&M, Signatory, D.Laing, DTC, Adelphi, Blackadder, JWWW, MMD

Update Table of contents

september 2008

Version 4.4 in german and english


**New photos** Kingsbury (logo), Lonach Whisky, G&M cask, Adelphi, Castle Coll., Alchemist (logo)

**Update** of Compass Box, The Bottlers, C&S, Scott’s Selection, JMA, DTC, Exclusive Malts, Milroy, Wilson & Morgan, Lombard, Cadenheads, A.D. Rattray, BBR, Angus Dundee plc, MacKillop’s Choice, Montgomerie’s, Scottish Liqueur Center, D.Laing

Update Table of contents
Chapter III. Independent Bottlers

In the beginning of the 1990’s drinking whisky, especially drinking of single malt whiskies, became popular in Europe. That’s why the independent bottlers were known in Europe (and not only in Scotland) and could be find in the shops.

In the middle of the 1990’s drinking single malt whiskies was popular in whole Europe and new independent bottlers were detected every month. Most of them disappeared as quick as they were detected and many of them released only a few bottlings. With this the business has changed. Before this time you had to invest a lot of money into your stock of whiskies to offer a stable range to your customers. But the buying-reaction of the customers changed to single cask bottlings and respective distillation years. This offers the opportunity for small companies to stay on the market—with only a few selected casks as their „stock“.

Independent bottlers have always done experiments with maturing, bottlings at caskstrength or finishing with different sorts of cask types (i.e. wine- or rum casks). This was tried by independent bottlers first. Meanwhile, there are a lot of finishing-versions on the market, so you can think that all which is matured in a wooden cask is usable for finishing whisky—and is used also. I hope, that this trend ends soon, because there wasn’t produced much which was drinkable.

In general, independent bottlers producing a very good quality with their bottlings. Chillfiltering and additional coloring is uncommon. This comes from the changed buying-reaction of the customers, too. Independent bottlers, if they ever had used filtering or coloring, react quicker to the wishes of the customer than the distilleries.

Another trend is, that there are more younger distillations bottled as single cask whisky on the market—even from old independent bottlers. Of course, this don’t have to be bad, but ist a trend and can have 2 reasons: a) the independent bottlers are running out of money, because longer matured whiskies becoming more expensive and more rare (and there are all the companys speculating with malt whisky, also) b) they want to offer high-quality bottlings in a lower price range.
Part 3.01 Wm Cadenhead

Cadenhead is Scotland’s oldest independent bottler and was founded in Aberdeen in 1842 by Wm Cadenhead and G. Duncan. In 1972, the company was taken over by its present owner. The Head office of the company has moved to Campbeltown then because the warehouses are located there too. The Cadenhead-bottlings are bottled by the bottling plant of Springbank.

Cadenhead has bottled without unchillfiltration at all times (first only at 46% ABV, later on at natural Cask Strength also) and therefor paved the way for Single Cask Bottlings. The individuality of the a single cask is most focal for Cadenhead; thus, it can happen, that two bottlings of the same distillery and with the same age tastes completely different. For Cadenhead the constancy of the Whisky-quality in taste is for Cadenhead obviously less important than the individuality of the cask.

Cadenhead’s Shops can be found in Aberdeen, Edinburgh, Campbeltown, London, Cologne and Amsterdam
The Cadenhead’s Colourcode for the current labels of the Original and Authentic Collection:
1st line (from left to right): Speyside, Island, Lowland, Islay und Campeltown
2nd line (from left to right): North, South, East und West Highland.

There could be several reasons for the disappearance of the nice ClearLabel-bottles. On one hand, the Cadenhead’s-Logo, which is pasted directly on the bottle, shall be emphasized in comparison to the name of the distillery. Everybody shall see, that there is a Glenfarclas from Cadenhead’s and not a Cadenhead’s bottling of a cask, which is distilled at Glenfarclas-Destillery. Hence, the name of the distillery has taken a back seat and is more difficult to find on the label - but you can see right away, that it is a Bottling from Cadenhead’s. The formerly used green-glass bottle has changed to a clear one. One reason might be to show that the whisky is not artificially coloured, what you couldn’t see in a green bottle.

Last but not least, the fun in creating a new design and the changing desires for a new label among the company’s leaders play a pivotal part in such a step.
(a) Original Collection

Only spring water is added to the Original Collection-whiskies to bring it to drinking strength at 46% ABV. There has been no colouring or chill-filtration. Every whisky is a single cask bottling. It is filled in a clear glass bottle with Tube. Older Bottlings of the Original Collection have a green label with a white tab in the middle containing the information. In between there was another design with clear label and oval tab. The new design from 2003 will be described later with the Authentic Collection.

From left to right:
Original Collection with big green label, small oval label and a special edition of the Authentic Collection for the 150th anniversary of Cadenhead’s with a black and white label. The picture on the right shows the design of the Original Collection until 2003. (photograph: by the cadenheads.de website)

The Original Collection has sometimes the same labels as the Bond Reserve. (photo: Cadenheads.de)
(b) Authentic Collection

The Authentic Collection-whiskies, unlike to the Original Collection-whiskies, are bottled at their natural matured cask strength. Again, there are no additions for colouring or chill-filtration. And again: only single cask bottlings can be found. Older bottlings may be raw cask without any filtration and may include particles of the wood. It has been bottled in a dark green bottle with Clear Label (printed on the bottle) and a small tab with the dates of the bottling. These bottles are usually packed in a black cardboard box. New bottlings are packed in a tube with modernized design (a bit improper in my opinion).

In the beginning of the 1990s, on the occasion of the 150th anniversary, Cadenheads bottled a special edition in a green bottle with a black label. The former bottlings from the 1980s are in a brown dumpy bottle! (q.v. dot (d) other), sometimes with a white label. Both types of bottlings are not available nowadays in regular trade.

In the beginning of the 90th, on the occasion of the 150th anniversary, there was bottled a special edition in a green bottle with a black label. The former bottlings from the 80th are in a brown dumpy bottle! (q.v. dot (d) other), sometimes with a white label. Both types of bottlings are not available nowadays in regular trade.

In the middle of the year 2003 the design of the label changed again. The script is written in gold, the ribbon with the Cadenhead-logo was placed in the bottom right corner and the data field on the left. It looks a bit better than before.

Old and new:
Two Highland Parks dest. in 1979 by Cadenhead’s. On the left is a bottling of the year 2000 and on the right of 1996 with Clear Label. The banderole of the cap dissapeared at the new bottlings.
The Authentic Collection since 2003 with black tube and the redesigned label.

(photo: Cadenheads.de)
(c) Chairman’s Stock

This is the luxury class bottlings from Cadenhead’s. The casks, from which these bottlings from were purchased from the private stock of the Chairman. These are excellent whiskys in general, which are favoured by collectors, too. Bottled without any additives or chill-filtration as always. In former times the bottles of the Authentic Collection were used and only a golden seal was pasted on the cap. You shouldn’t be confused from the writing “Authentic Collection” of the clear label bottle. At the end of the 1990s, there is a modernised packaging with a golden tube and paper label, no longer a clear label bottle. Chairmans Stock bottlings are on a high-prized-level and these bottlings shall be discontinued in 2003 with the golden tube packaging, the last one shall be a Glenlossie 24yo. The new packaging is a black leatherbox with a window.

Golden: Charmans Stock in a modern design
Little differences (left): Unlike the Authentic Collection (which can be read on the bottle in the middle of the clear label) the cap is bronze and has a golden seal (look also at the small picture above).
This Royal Brackla was bottled in 1992
The newest packaging of the Chairman’s-Stock-range is more exclusive and the label was changed to match the style of the Authentic Collection. (photo: cadenhaeds.de)
(d) Bond Reserve / 1842 / Classic

Cadenhead’s released other ranges and so-called Shop-specials like the Bond Reserve, the Classic-range and Cadenhead’s 1842. The Bond Reserve and 1842 are bottled at caskstrength – 1842 even straight from the cask – while the Classic-range has 50% ABV. 1842 and Classic are named with their regional production area, i.e. Highlands, Islay etc. Cadenhead’s offers a rum under the 1842-label, too.

A Bond Reserve – bottling (left) and the Pure Malt from the Classic – range in the Dumpy-bottle. (both photos: cadenheads.de)
(e) Closed Distilleries

After some years there is something new from the oldest Independent Bottler: The Closed Distilleries – range. As neme sais it, in this range, there are whiskies from closed distilleries only. The Closed-Distilleries-bottlings are placed in the upper pricesegment and are presented in a so-called leatherbox with a window. Bottled at caskstrength, the first bottlings appear in 2005/06.
(f) Duthie’s
This sub-label was used for Single Malt bottlings by Cadenhead’s until 1994. The bottlings appeared with different labels and alcohol-levels. The clear standard bottle was used as well as the a green bottle. This label is named after Robert W. Duthie, who was leading Cadenhead’s from 1904 until 1931.

Sub-label:
These Bowmore were bottled by Cadenhead’s under the label DUTHIE’S

Highland Park on the right, also!
(photo: whiskyfair.de)
(g) Others
There is a collection of “Cadenhead’s World Whiskies”, too. These are Bottlings with bourbon, canadians, single grain whiskies and whiskies from other countries as well. Cadenhead produces some blends (Putachieside, Hielanman and Moidart) and stores Demerara-Rum as well and sells Cognac and Wine also.

In the middle: A brown dumpy bottle dest. In 1984! Normally in a black cardboard box (photo by: Jürgen Marz)
Left: In the beginning of the 90s the green bottle was used for the first time for the 150th anniversary

Left: Small Cadenhead’s bottling from 1990 with only 18,75cl and a white cardboard box.

Left: Some Cadenhead’s bottlings are available as 0,35l bottles, too –with screw-cap. The Name of the distillery and the ABV are on the backside of the bottle. Middle: handwritten lable on a small bottle! Right: Original Collection with green label.
Cadenhead’s bottles with a big beige label for the Japanese market. Though this bottling is a Glendullan the cap shows the Springbank-S!!! (Springbank is owned by the same family as Cadenhead’s).

A Lammerlaw from the Cadenhead’s World Whiskies – range using the bottle of the Authentic Collection. (photo: Lothar Müller)
Part 3.02 Gordon & MacPhail

Adress: G&M, George House Boroughbriggs Road, Elgin, Moray, IV30 1JY, UK  
Web: www.GordonandMacPhail.com  
Tel.: 01343-545111  
Fax: 01343-540155  
Proprietor: Fam. Urquhart

G&M is one of the most distinguished independent bottlers of single malt whisky. After the last war only a few people outside Scotland knew about single malts, because nearly the complete amount of production was used for blending. Because of the closing of many distilleries some whiskies survived only at G&M as a single malt. G&M owns a big stock of old casks of nearly any distillery.

The company G&M was founded in 1895 by James Gordon and John Mac Phail in Elgin. The Head Office is still in the same building. From outside you wouldn’t think of a whiskyshop, cause of G&M startet as a grocery, and it is still one. So you have to search for the whiskies which are at the end of shelves full of cheese, saucages and other foods. Beside the G&M-bottlings they sell several Original bottlings as well.

In 1993, the company purchased Benromach Distillery, adding "distiller" to its list of titles. In 1998 the Benromach distillery was reopened and with the release of the Benromach Traditional followed the first own Single Malt from G&M in 2004.
(a) Distillery Labels
The G&M standard bottlings are in a different package than the Connoisseurs Choice whiskies. There is a screw cap too, and they are bottled as a rule at 40% ABV; but some bottlings are available at natural cask strength, too. For exportation there are also bottlings with unusual 46% ABV and cork stopper. The labels of the G&M standard collection are different in dependence on the distillery. Usually the name of the distillery is sizable on the Label. The style of the packaging has changed several times.

Odd Strathisla:
Both Strathislas have been bottled in the year 2000, but the one on the right was bottled for Japan with unusual 46% ABV and a cork stopper. The bottle on the left is the typical G&M one: with screw cap and at 40% ABV. (the standard packaging you can see at dot (d) Rare Old). The picture on the right shows a standard G&M bottling, bottled before 1990. The package is quite unadorned and the vision panel is only a thin cellophane film.
Some bottlings with a Distillery-Label from G&M, which show you the great variety of labels in this range
(all 5 photos: Peter Nowacki)
(b) Connoisseurs Choice

This is the best known range of G&M. There are bottlings available from more than 40 different distilleries in different ages and vintages. The standard bottling is at 40% ABV. But there have been some bottlings at natural cask strength, too. Sometimes the bottling year is not written on the bottle, so you can only evaluate it by the label. The design of the packaging and the label has changed several times, but it’s used always a standard clear glass bottle with screw cap and a cardboard box. The first edition had a red or golden screw cap and a black label with red and gold. Strathisla from the 30’s, Mortlach from the 30’s and 40’s, Talisker from the 50’s and many more were bottled with this label. The edition was very successful and therefore it was extended. The second edition got a dark brown label, which was used from the end of the 1970’s until 1988. On every bottle the year of distillation and the age was printed. In the following edition a light-brown label was used (1988-1991) with no declaration of the bottling year. These bottles contained 75cl at first. In 1991, a small tab with the bottling year was pasted on the shoulder of the bottle and the volume was only 70cl further on. Not later than 1997 the tab with the bottling-year was pasted at the neck of the bottle and the label-design has changed. From 1999 a cork stopper is used instead of the screw cap. And in 2003 the old custom of bottling at 40% ABV is abandoned: now an internal team of experts decides, which ABV (40%, 43% or 46%) would be the best for the bottlings.

Left: CC-Bottlings since the year 1997.
Right: CC- Bottlings till 1996 (this one’s from 1994) with simple packaging.
1st Edition:
Left: the 1st edition of the CC-Series with the black label.
(photo by: whiskyfair.de)

2nd Edition: The old CC-Bottlings with darkbrown label (photo by: Hans Auditor)

3rd Edition:
From left to right:
(photo by: Hans Auditor)

4th Edition:
From left to right:
(photo by: Hans Auditor)
A rare CC-bottling of an Oban from 1989/90. The declaration of the age can be found on the shoulder-label.

(photo by Peter Nowacki)
(c) GM caskstrength - series
In this range there are only bottlings filled in natural cask strength, as you would expect from the name. The bottle has a cork stopper and is packed in the usual G&M cardboard box. The label is white with the eye-catching writing “Cask”. Further on, the year of distillation, the distillery and the ABV is declared.

Stronger:
This bottle demonstrates that G&M doesn’t bottle at 40% ABV only.
(d) Centenary Reserve

The range was released to the 100 years-anniversary of Gordon & MacPhail and contains bottlings of different distilleries which were filled at 40% ABV in a bottle with screw cap. It is a two-part label similar to the Rare Old-bottlings. At the head there is the writing “Centenary Reserve” and the G&M-logo. At the bottom there is the name of the distillery and the bottling year.

Further on there is a Benromach with the labelling “Centenary Reserve” with a big brown label and similar tube, bottled with screw cap as well. But this one was bottled in 1998, not in 1995!
(e) Rare Old / Rare Vintage

Under the designation Rare Old there are bottled very old malts since 1999. These bottlings are packed in a Wooden Box. The label is divided into two parts: a darkbrown “Rare Old” sign and a smaller label with the name of the distillery underneath. These bottles are with cork stopper, non-typical for G&M! These bottlings are either bottled from an rare age group or they are old vintage bottlings. Beware: there are several bottlings of the standard range with the writing “Rare Old” (see photograph). But you cannot count these bottlings among the “Rare Old”-range. A range called RARE VINTAGE contains Single Malts from the 1930s till 1960s.

Two bottlings of the vintage 1965 with box of the standard range. Misleading you can read the writing “Rare Old” on the label.

A real Rare Old bottling with wooden box and cork stopper.
(f) Speymalt

SPEYMALT is a sub-company of G&M. The Macallan-bottlings are the most popular bottlings of Speymalt. They have been bottled since 1998. These bottlings have a red tape along the bottle. They are filled at 40% ABV in a standard bottle. The packaging is the usual G&M box or a wooden box for the older and exclusive bottlings. The label Speymalt is also used for exportation but without the red tape –for Meregalli for example. Furtheron, the range of the Label SPIRIT OF SCOTLAND is bottled by “Speymalt Whisky”.

A typical Macallan from Speymalt:
Black Label and a red tape,
the year of distillation and the word „Vintage“ can be find on the label –bottled at 40% 
(photo: Lothar Müller)
(g) Spirit of Scotland

Bottled by the sub-company “Speymalt”, bottlings of this range were bottled with 40% and natural cask strength also. As a rule of G&M, it is used a standard bottle with screw cap and a small label with the bottling-year patched on the neck of the bottle.

A 74er Ardbeg from SOS.
(photo: Lothar Müller)
(h) MacPhails Collection / MacPhail's

These bottles bear a plain black label. They are bottled at 40% ABV in a standard bottle. A brown tube is used for packing. As a rule young malts at 8-10 years are bottled with this label, but there are older whiskies, also.

Under the label MACPHAIL’S a single malt whisky is bottled but it’s not named on the label. This one is produced for G&M and matured in casks owned by G&M at their warehouses in Elgin or directly at the distillery. There are bottlings in the standard bottle with a lightbrown colored label or with nice decanters as well; showing the so-called Dram Takers - label.

MacPhail’s Decanter & MacPhail’s Collection:
A 22yo. Highland Malt, distilled 1964 (photo: Matthias Bohnsack), as well as the Collection-bottling with black label. (photo: Lothar Müller)
(i) **Private Collection**

In this range, G&M released several Imperial and Caol Ila bottlings with several finishes (cognac, sherry, port) in the year 2001. The Imperial finishes matured in a bourbon refill barrel and then 2 years in the finishing barrel. The Caol Ila bottlings matured in a bourbon refill hogshead before finishing for 2 years as well. All bottlings were filled at 40% ABV in a standard bottle and labelled with a white label with declaration of date of distillation, bottling, cask no. and no. of the bottle. Later on, there was released also a calvados finish of Imperial and Caol Ila, and in the year 2002 there was bottled a Caol Ila vintage 1965, matured in a refill sherry cask and filled at natural cask strength(!). A green tube is used for packaging.
(j) **G&M Reserve**

Single cask bottlings from Gordon und MacPhail! Bottled at different ABVs this range is presented with a clear standard bottle with clear-label as well as a small green paper label and a green cap. The label displays the distillation- and bottling year and the cask number.

This Brora was bottled for Collecting Whisky.
(k) The secret stills
For all those who like blindtastings: This range from G&M doesn’t name the distillery, but the Region (i.e. Speyside) and started in 2005/2006. The G&M-typical standardbottle is used – the packaging is a cardboard tube with a modern designed label on it.

(l) G&M Single Cask
The bottlings in this range were chosen by La Maison du Whisky and bottled by G&M. The range contains whiskies of the principal regions Highlands, Islay, Lowlands and Speyside. They are neither colored nor chill-filtered. On the small neck-label you can find the casknumber. The ABV varies among the bottlings.

One Scapa from Single Cask Range with 45% ABV and white cardboard box. It’s unknown if this one counts to one of the regions shown on the backside of the box (Islands is not listed there…).
(m) Silver Jubilee
A spezial range bottled in 1977 for the 25yo. jubilee of the Queen, containing whiskies from a variety of different distilleries. The whiskies are all 25yo. in accordance to the title of the range. A 4edged bottle is used. It’s estimated, that this range was originally available only on the american market, because the ABV is 70proof and the size of the bottle is 26 2/3 FL.OZ. As packaging a red box looking like snakleather was used.

Jubilee:
The red-labeled bottlings of the Silver Jubilee – range.
(n) Others
G&M offers a multitude of second labels and ranges. They bottle several blends as well and some malts with new brandnames as Glen Gordon, Glen Fraser, Glen Avon, cause the original destillerie mustn’t be named. Further on, there are vatted malts under the label of PRIDE OF (ISLAY, SPEYSIDE and so on). And worth mentioning there are the old Glen Grant Bottlings in crystal decanters.

Little comparison:
From left to right: standard (Glen Mhor 1965), standard (Mortlach 15yo.), and Connoisseurs Choice-bottling from 1997 (Mosstowie 1979).
Part 3.03 Signatory

Signatory Vintage Scotch Whisky Co. Ltd., 7&8 Elizafield, Bonnington Industrial Estate, Newhaven Road, Edinburgh EH6 5PY
Web: none
Tel: +44 131 555 4988 Fax: +44 131 555 5211
Proprietor: Andrew W. Symington

Signatory is a quite young company and was founded not until 1988 in Edinburgh. In 1992 the company enlarged and moved from the original location in Leith to the current location. A small bottling plant was built there. Signatory established to one of the three biggest independent bottlers of single malt whisky within a few years. Until 1998, Brian Symington was co-owner but left the company then.

Unfortunately, Signatory has no web-presence in the internet.
Primarily there was the idea of signing every bottling-release from a famous person and so dedicating the whisky to this person. But this idea hasn’t been implemented, cause there were no person found to sign the bottles, as the first cask, a Glenlivet 1968, was bottled. With only 100,000 Pounds Signatory was founded and within the first 5 years the company went almost bankrupt –more than one time. In 1993 Signatory has managed to work with at a profit –and the had a name in the whisky-business with their vintage-bottlings. Today, Signatory is the second largest independent bottler of whisky in Scotland and was awarded “Bottler of the year” in 2002.
In August of 2002, Signatory bought a distillerie also: Edradour, the smallest scottish distillerie.
The focus of Signatory is on single cask bottlings at natural cask strength or at 43% ABV. On every bottle the cask no., the no. of the bottle, the amount of bottles and the date of distillation and bottling is declared. According to his account the owner opens every cask and satisfies himself of the quality of the content.
A multitude of several ranges and second-labels from Signatory exists. Sometimes, there were cask-vattings (4-5 casks together), which where sold under several labels (i.e. Dun Eideann, Signatory, Ultimate) with identically cask-declaring.
The company caused sensation with two bottlings of long closed distilleries like Killyloch and Ben Wyvis.
(a) The Prestonfield

The Prestonfield is one of the second-labels of Signatory. It is used for France for the Whisky-Shop „La Maison du Whisky“. The bottles are in a solid cardboard-box with leather imitation and vision panel. The Whisky is bottled at natural caskstrength or drinking strength and filled up in a clear glass bottle, as a rule it is a single cask bottling. Cask no., bottle no. and the amount of bottles are declared as usual for Signatory.

Some of the labels have very colourful design (i.e. a Springbank-bottling).

Also a blended whisky and a vatted malt is bottled under The Prestonfield-label.

“The Prestonfield” is a hotel the Symington-brothers worked for in the 80’s. At that time, they organized some private bottlings for this hotel. This was the beginning of Andrew Symingtons relationship to whisky.

These old bottlings have no relations to France and “La Maison”. Apparently the Symingtons got the right to the name “The Prestonfield”.

Brora 1981 at natural caskstrength in a yellow box. This bottle is from France and was bottled in 2000.
(b) Dun Eideann

Dun Eideann is another second-label of Signatory which is used for several markets in spite of providing competition against the Signatory bottlings. These whiskies are filled at 40% ABV in a clear glass bottle. They are packed in a red velvet-box with vision panel or in a simple cardboard box. There are premium bottlings with a decanter and a wooden box as well.

These bottlings are chiefly for the Swiss market (Wine and Spirit Club Divo), for France (Auxil Import), for Italy (Donato & C) and for Spain. The longest trade connections consists with Italy since the end of the 80’s. The bottlings for the Swiss and French market have a label in gold brocade design. There is an Italian website for Dun Eideann:

www.duneideannsinglemalt.com

The red velvet-style box from Dun Eideann (for Italy) with gold writing and a “Castle-label”.

The gold brocade style label for the French and Swiss market (the right bottle is a Glendronach OB, no Dun Eideann ;-)
(c) Signatory Vintage

The Signatory Vintage range is filled at 43% ABV in a standard clear glass bottling and packed in a metall tube in principal. This is the standard edition of Signatory and is sold at a moderate prize. The colour of the tube varies in dependence of the whisky-region: yellow for Highland, light-blue for Islay, and green-yellow for Lowland. From the year 2000 there are two-parted tubes, above in yellow colour, and copper-coloured underneath. Latterly there are bottlings with the writing “natural colour”, which shows that the whisky is not artificially coloured. This seems to be necessary cause of the discussion about artificial colour by the customers. But according to their account, Signatory didn’t use artificial colour at any time.

Two Broras from 1981:
The left one is bottled in 1999, the right one in the year 2000. You can see the label has changed as well and the bottle bears a clear-label “S” now
(d) Signatory Vintage caskstrength

In this range are only whiskies at natural cask strength, filled in a dumpy bottle and packed in a velvety cardboard box. This is the upmarket range of signatory. The prize varies from age, and popularity of the distillerie. There are quite rare and excellent bottlings among them.

The colour of the boxes varies, there are red, fawn, blue and black boxes, but there is no relation to the whisky-regions. The label with the typical vintage-barrel varies between light blue and fawn colours. These cask-strength bottlings are not coloured, but it might be that they were chill-filtered. But this should be avoided more and more.

In 2004 started a completely new packaging! The box was replaced by an oval tinbox and the bottle has changed to a decanter.

Colourful:
Dumpy-bottles in different coloured velvety boxes (darkblue is absent on the photograph)
The new look of the Vintage caskstrength range from Signatory.

(photo: Matthias Bohnsack)
(e) Silent Stills

In this range there should be only whiskies of closed, mothballed or dismantled distilleries. But there are bottlings of producing distilleries as well, as you can see on the photograph. (This Bladnoch was bottled on 31.1.2000. Bladnoch was reopened later in the year 2000, so strictly speaking it was silent at the bottling-time.) The bottlings are filled at natural cask-strength and seem to be indented for the collectors. The dumpy-bottles with long neck are packed in a wooden box with a miniature of the whisky and a round piece of wood. This should be from the head of the barrel. The labels are in different colours. Since 1997, there will be a release of circa 6 bottlings per annum.
(f) Un-chillfiltered Collection
This range contains unchill-filtered and non-coloured whiskies bottled at 46% ABV. Because of customers were setting store by natural bottlings, Signatory apparently sees chances on the market. This range is released about the year 2000. The package is a metal-tube with the typical Signatory-“S” and a label which declares the distillerie-name and the date of destillation. The standard-bottle bears a label with every information in the typical Signatory-style. Sometimes you will find the standard tube which bears a small additional “Un-chillfiltered Collection”-label.

Left pic: Silver the package –golden the content of the bottle: the Unchillfiltered Collection (photo by: Flo Borchers)
Right pic: The additional Label placed on a standard tube.
(g) Decanter Collection
The Decanter Collection was released in 2002. The decanters bear only a Clear-label and the details of the bottling are on a tag, fixed on the neck of the bottle. The package is a pseudometal cardboard-tube. The bottle is straight with a very short neck. Although it doesn’t really look like a decanter it is a very unusual bottle-type and looks pretty with the gleamy tube. The bottlings of the Decanter Collection are mid till high-prized.

The Decanter-Collection from Signatory.
(h) Sailing Ships-Serie
One of the early ranges of Signatory, starting in 1988 but stopped later. There were many miniatures in tartan-style boxes. The label showed a sailing ship. The big bottles were in a big blue box with a sailing ship as well. Every box contains a leaflet with the history of the ship which is on the label. These bottlings were in a standard-style bottle and filled at 40% ABV. They weren’t single cask bottlings but vatted from several casks. Sometimes, the same batch have been devided and bottled on the one hand under the label “Sailing Ships” and on the other hand for “The Prestonfield”.

(i) Scottish Wildlife
Another early range from Signatory – probably their first range. Bottled in the standard bottle and with 43% ABV the label shows a simple black and white picture of the scottish wildlife. Four bottlings were released and all are 10yo.
(j) Others
Signatory offers a lot more ranges at different price classes. So there is a range with a big wooden box, which contains a glass and a miniature as well, some millenium-bottlings in different ranges, Big-box range, Very Rare and Old, a range Caol Ila resp. Port Ellen “3XXX days old” for Kirsch-Import (Germany), and many miniatures in tin-tubes. There are offered many so called half-bottles with 0,375l resp. 0,35l, with screw cap and tube.
These dumpy bottles have been bottled around 1988/89. With big “S” and bottled at 43% and at untypical 46% ABV.

Vintage:
A Vintage-bottling from 1996 with big “V” at the label and bottled at cask strength.
Signatory- miniatures in many variations:
With metal or cardboard-tube, in black box or in tin-box as a set.

Big One
A Signatory-bottling with wooden box and 3 l content, bottled for the Millenium.
This independent bottler started as a blender. The company was founded in 1949 by Fred Douglas Laing. Single Malts are bottled since 1999. Today's proprietors decided, that most of their casks in stock are too good for blending. Originally, they had the wish to bottle 50 bottlings of different distilleries for the 50th company anniversary. This was the birth of the OLD MALT CASK –Series. As we know today, D. Laing has bottled more than 50 bottlings –and still there are coming more! D. Laing owns a big stock of casks, partly very old ones. These casks are used for blending or were bottled as Single Malts.

Since the middle of the 1990s there is a Joint-venture with the company „Kedir“ (India).

(a) Advanced Series
The Advanced Series is bottled only in small bottles with 0,2l. The bottlings have 50% Vol. alcohol. The bottle has an uncommon short neck and a plastic screw cap. No chill-filtration or coloring has been used. Apparently, D. Laing wants to get new customers, who either cannot afford or don’t want to buy the „big“ bottles of the Old Malt Cask –series.

New are 2 bottlings for cigar smokers. One Islay-bottling for those who prefer a stronger taste and a bottling from the Highlands for those who prefer a mellow taste. The label of these 2 bottlings is similar to the OMC-range.

For a real tasting: The 200ml-Samples of the Advanced Series.
(b) Old Malt Cask

The packaging of this series is a 6-edged wine-red or green paper box, using a clear or green bottle. Only single cask bottlings are offered. Neither the cask number nor the bottlenumber is shown on the label – but the whole number of bottles, which were bottled from the cask is written on the label. That’s why it’s a little bit difficult to name exactly a special bottling (look at the numerous Ardbeg-bottlings). Furtheron the year of the bottling and destillation can be found on the label. Usually the OLD MALT CASK ist bottled with 50%, but there were several bottlings released in caskstrength. These Malts are neither colored nor chill-filtered. On some bottlings, a bolded „Single Cask Bottling“ is printed on the paper box.

There are existing a number of spezial bottlings i.e. for Alambic - Germany, for Islay Whisky Shop, for The Whisky Shop - Speyside Way Bar (Tokyo) and others. This can be read on the label also. In the beginning of 2008, almost 10 years after launching the OMC-range, the label has been changed to a modern version.

Left: Only 96 bottles were bottled of this Bowmore, dest. In 1966. The small, golden label and the green/red cap is typical for the Old Malt Cask-series.
Right: The Old Malt Casks bottled in a clear bottle with the wine-red paper box and the bolded „Single Cask Bottling“ printed on the box! (Photo by: Teresia Kuhr)
The new label of the OMC-range. The bottle is more elegant now and has an imprinted Douglas-Laing-signing on the shoulder. (photo: douglaslaing.com)
(c) McGibbons Provenance

The Provenance-range, which is released by the DL-sub company THE MCGIBBON’S, has a clear standard bottle and a white 6-edged paper box. Its common bottling strength is 43%, but some bottlings are available with 46% or in cask strength. The year of the distillation and the bottling can be found on the label. Additionally, there is a small picture of the season (spring, summer, autumn, and winter) when it was distilled. Further, there is a small tasting note on the label. The most bottlings have no cask number written on the label, but there are single cask bottlings in this series. On the label of these bottlings you can find the cask number. No chill-filtering or coloring has been used in this series.

Season greetings:
A Brora of the „Autumn-Destillation“ on the left and a Port Ellen of the „Winter Destillation“. On the very left you can see the 6-edged paper box of the Provenance bottlings.
(d) Platinum / Old & Rare
This series is relatively new. It started in 2002, I think. It’s a series for the collector. The first bottlings of the Platinum-series were only bottled for the Japanese market. After a short time a set of 6 bottlings appeared on the European market also. The Platinums are single cask bottlings, bottled in caskstrength. In D.Laing's opinion, they are one of the best malts they have bottled ever. Partly, the malts of this series have been matured more than 30 years! The packaging is a darkgreen Bigbox (cardboard), containing a green dumpy-bottle and a so called certificate of authenticity. The Platinum-range has changed its name officially to Old & Rare Selection in the meantime. The package is now a wonderful wooden casket.
The Old & Rare Selection with the new packing, better known as Platinum Selection.

(photo: douglaslaing.com)
(e) Premier Barrel Selection
Another range for all the collectors among us. Till now there has been released only one bottling of an 10yo. Caol Ila – it comes with a porcelain decanter and was bottled at 46%. This decanter is packaged in an extravagant wooden box. The design of the decanter should remind the drinker to the victorian England. Of course, this is a limited bottling and the bottlenumber is shown on the decanter.

Old England:
The beautiful porcelain decanter of the Premier Barrel Selection. (photo: Stephan Weigel)
(f) Clan Denny

This is a sub-label of Douglas Laing! The Laings want to bottle a range of old single grain whiskies under this label – starting in 2005. On the label you can read that this range is bottled for Hunter Hamilton, which is a sub-company of D.Laing.

This 40yo. Invergordon is the first single grain in this range.
Part 3.05 James MacArthur

Adress: James MacArthur & Co. Ltd., Edinburgh
Web:
Tel.:    Fax:     
Proprietor: Arthur Winning

The name of this company (founded in 1982) comes from a historical personality: James MacArthur
He was a Farmer, who travelled much and often and stayed in hotels next to the distilleries in Scotland for overnight, where he got an extra dram directly from the barrel.
The backlabel of each bottle tells a small history of the respective distillery from where the whisky comes and a tastingnote also. On the frontlabel you can find a picture from a still, the business logo, the age of the whisky in years and the alcohol strength (regularly 43%). One indication is missing: the year of destillation and the bottling date.
Usually it comes with a standard clear liqueur bottle, and sometimes it comes with a simply thin cardboard box with just the still picture and the logo printed on it. No further details on the box.
In 1994 MacArthur bottled a range of whiskies with the label: „In Celebration 500 Years of Scotch Whisky 1494 –1994“ This range were bottled at caskstrength, in a green standard liqueur bottle. James MacArthur has a range from the lower to the upper prices. Some details are missing on the label, for example if they are using coloring and/or chill filtering.

Two bottlings of JMA:
On the left a bottling with the green-bottle from 1994, On the right is a bottle filled up at the end of the 90's.
(a) Old Masters
In the series of " Old Masters " from JMA they are offer bottlings at caskstrength with the indication of the distillation and year of bottling and the cask number (if necessary also a bottle number). The back label of each bottle tells a small history of the respective distillery from where the whisky comes and also a tasting note. The bottlings are naturally, not chillfiltered and not colored. As packaging for this, the green standard bottle is used and a winered box with a window - or the standard JMA-cardboard box. Since 2007 a Decanter range has been released within the Old-Masters range. This is presented in a big box and is supplied with certificate. The bottle number and total amount of bottles bottled from the cask is named here. The bottle has a big cork stopper and a ClearLabel

A 37yo. Strathisla from the Old Masters-range of James MacArthur (caskstrength range), as well as one Glenrothes from 1990 (caskstrength bourbon selection). (photo on the right by Lothar Müller)
One old master:
An Old Masters bottling in the decanter bottle. (photo: Stephan Weigel)
Part 3.06 Hart Brothers

Adress: Hart Brothers Ltd., 85 Springkell Avenue, Glasgow G41 4EJ, Scotland
Web: www.hartbrothers.co.uk
Tel.: 44 (0) 141 427 6974
Fax: 44 (0) 141 427 9300
Proprietor: Donald und Alistair Hart

The company „Hart Brothers“ was founded by Donald Iain Hart in 1962 – Alistair Hart enters the business in 1975. The Brothers Donald and Alistair Hart have more than 30 years of experience in the whiskybusiness. The bottlings from “Hart Brothers” are offered in drinking strength or caskstrength (since 1997). However the standardstrength is 43 Vol.% alcohol.

(a) Finest Collection

The first bottling of the Harts may be a Glenugie 23yo. dest. 1965 or a Bowmore 31yo. Dest. 1957! The Glenugie was bottled in 1988, but it was in the year 2000 as it appeared on the market. The clear bottle is packaged in a darkgreen paper-tube and is named „Finest Collection“. Enclosed with each bottle is a A5-paper with the tasting notes corresponding to the bottling. Since 2001 the packaging has changed: a 4-edged paperbox with a window similar to the Gordon&MacPhail-packaging. The color darkgreen is still for the bottlings with 43%. The caskstrength-whiskys have a brownred paperbox now.

In february 2003 the next change in the packaging-design happened. The paper-tubes are used once more, but now with a metallic finish of the surface. And there is a new color: blue. These bottlings are looking almost like the ones from Dun Bheagun! The official color code of the Hart Brothers is now:

green: 10-29yo. Whisky with 43% or 46%
Blue: 10-29yo. Whisky in caskstrength
Red: 30yo. Or older in caskstrength

That there are errors in the packaging shows the picture of the Royal Brackla. It was bottled with 43% and has a blue papertube. Furthermore, it is a bottling from 1997, but it was labeled in 2003. The A5-paper containing the tasting notes was eliminated.
left: The first(?) HB-bottling, with a beige Cap, the Glenugie dest. 1965. The Caps of this bottling became gold-colored later. right: The 12yo. Lagavulin in caskstrength with the brownred tube. below: The blue papertube from 2003.
(b) Others
Furthermore the Hart Brothers released several boxes with 5cl-minis, containing a miniature of a whiskybottle and a nosing glas. Then, there are some Blends distributed by the Hart Brothers: OLD GLASGOW, HART’s and SCOT’S LION.
There are existing special bottlings for various importers: i.e. for Societe Dugas (Paris) called „Collection Dunvegan“.
Part 3.07 Vintage Malt Whisky Company

Adress: VMW Co., 2 Stewart Street, Milngavie, Glasgow G62 6BW
Web: www.vintagemaltwhisky.co.uk
Tel.: +44 141 955 1700 Fax: +44 141 955 1701
Proprietor: Brian Crook

(a) Cooper’s Choice

Brian Crook, who worked for the Bowmore-distillery before, bottles under the label „The Cooper’s Choice“ at 43% and at caskstrength since 1992. There are only single cask bottlings of rare destilleries or distillation years in this range. The clear standardbottle with a light gift box is used. There are 6 different label designs, each showing a different picture of a cooper at work. The gift box shows all the 6 different label-pictures on both sides. The cooper-pictures are still used for the newer bottlings, though the design of the gift box and the label has changed. Since 2001, the box is black, darkgreen or beige with golden cooper-pictures in the lower region of the box. The label on the bottle is more slender and you can find only a small cooper-themes. The packaging has changed once more, since a short time. The cardboard box has changed to totally clear plastic box, so the customer can see the bottle.

Typical for Cooper’s:
The big round picture of a cooper on the label. This bottling is from 1999.
The Cooper's Choice with a new design - with black, darkgreen or beige cardboard box.
(Photo by: VMWC)

(b) Others
The most sold whisky from Brian Crook is named FINLAGGAN and was not released under the label Cooper's-Choice. Furtheron, there are two whiskys named TANTALLAN and GLENALMOND, as well as the pure malt TAMBOWIE, which is not available in all countries.

GlenAlmond and Tatallan: 2 bottlings with the declaration of the dest.year (both photos by: VMWC)
The 10yo. Finlaggan and the Tambowie from VMWC (both photos by: VMWC)
Part 3.08 Ian MacLeod

Adress: Ian MacLeod & Co.Ltd., Russell House, Dunnet Way, Broxburn EH52 5BU
Web: www.ChieftainsChoice.com
Tel.: 01506-852 205 Fax: 01506-856 434
Proprietor: Peter J. Russel & Co. Ltd.

Founded in 1936 by Leonard J. Russel the company is a subsidiary company of Peter J. Russel & Co. Ltd. . After the whisky is bought it is stored in ware houses of the respective distillery and will be transported to the filling store of Ian MacLeod only when it is ready for bottling. All together Ian MacLeod bottles about 10 million bottles of whisky per year. Their stock contains more than 20,000 casks of all well-known distilleries and all ages, from new whiskys to destillations matured up to 50 years. Besides whisky they bottle Gin and Wodka also. MacLeod has several second-labels and a big bottling line at Broxburn. In April 2003, Ian MacLeod bought the Glengoyne distillerie.

(a) MacLeod’s Malt / Regional Malts

This is a range for beginners, who are interested in Malt whisky. There are available 5 Malts of the following regions: Speyside, Highland, Islay, Island und Lowland. They should show the huge palette of aroms of malt whisky to the interested people.
(b) Chieftain’s Choice

The Chieftains Choice –Series is bottled at 43% or at caskstrength. The dumpy-bottle with long neck is used and a gift box. This range offers great stuff for the price to be paid. In general, you can find the bottlings in the lower price-segment. Newer bottlings are using a golden tube instead of the gift box.

The malts of higher quality, which are more expensive, of this range are bottled at 46% ABV and using a big black cardboard box. No chill-filtering is used. Further, there are sets containing a bottle of whisky and glases.

Left
A 19yo. Brora, bottled of 2 different casks and the black BigBox

Right:
Normal Chieftains-bottling at 43%.

The golden tube reminds a little of the „Chairman’s Stock“-Range of Cadenheads.
(c) Shieldaig Collection

Under this label, the independent bottler „Ian MacLeod & Co.Ltd.“, bottled a 10yo. Talisker – named „Island“ – and a 10yo. as well as a 15yo. Caol Ila – named “Islay” – and a 10yo. „Highland“ for the french company „Sociétè Dugas“.

The bottles used are a clear so-called Ariane-bottle, containing only 0.5l, and a standard bottle for the 15yo. Caol Ila. These bottlings offer very good whiskys in the lower price-segments.

The 0,7l-bottling of the Shieldaig Collection.
(d) Dun Bheagan Collection

In this range a „Pure Malt“, matured more than 8 years, is bottled. It matures in traditional oak-casks and is not chill-filtered.

Since 1997 there are „Single Malts“ bottled under this label, too. Also matured more than 8 years and not chill-filtered. Similar to the range „Regional Malts“ the bottlings named with the region: Lowland, Highland und Islay.

Last but not least there is a range called „Vintage Single Malt Collection“. It offers (single cask) bottlings at different ABV of many distilleries and is not chill-filtered. The color of the gift box varies from black to darkblue/darkgrey. The label-design is very colorful. Since 2002 the gift box was replaced by a gleamy cardboard tube. You can find now the casknumber(s) and the amount of bottles of the bottlings.
(e) Hedges & Butler
Besides the well-known cigarettes-brand there were released single malt whisky under this label, also. H&B is a wine and spirits merchant, founded at London in 1667. H&B supplied the british and foreign royal houses. The single malts from the „H&B Vintage Malts“-range are the main malts for the H&B ROYAL BLEND. They were put aside by their masterblender for further maturing. The labels of this limited range are showing a picture of scottish life at the beginning of the last century. The clear standard-bottle is used and the ABV is 43%. The range contains single cask bottlings with the declaration of the cask- and the bottle-number.

![A 10yo. Clynelish from the „Vintage Malt“-range of H&B.](photo by: Stephan Weigel)

(f) Sonstige
Further, Ian MacLeod bottles the blended whiskies ISLE OF SKYE, LANG’s, HEDGES & BUTLER and KING ROBERT II. The supply is completed by the vatted THE SIX ISLES, the irish single MAGILLIGAN, as well as the gin LONDON HILL, the vodka ROSTOV and the rum WATSON’s.
The company has its name from historical person: Bishop John Blackadder, who lived in Glasgow in the 14th century. The Blackadder company was founded in 1995 by Robin Tucek and John Lamond when they left the Malt Whisky Association. Each cask, which is bottled by Blackadder, has been chosen by Robin Tucek. Tucek is the co-author of the popular book „The Malt Whisky File“. It’s the philosophie of Blackadder to bottle only single cask malt whisky at caskstrength or at 43% ABV without chill-filtering or coloring. They are using clear bottles, so the customers are able to see the natural color of the whisky. They are using only a particle-filter to filter wood particles and similar things out of the whisky. Of course, the “Raw cask”-bottlings are not filtered with a particle-filter either.

The bottling of „A drop of the Irish“ is an exception of this rules: this whisky is not a single cask malt –it is bottled from several casks of one distillery (and it is an Irish Single Malt). Under the label BLAIRFINDY Blackadder offers a raw-cask-version of Glenfarclas. Due to the bottling it has been matured between 20 and 25 years in a sherry-cask. There is 40yo. one also. If you do a blind tasting you won’t think that this is a Glenfarclas, because it hasn’t the typical Glenfarclas aroma.
(a) Single Cask Single Malts
This is the standard range of Blackadder, bottled in a clear standard bottle at 43% or 45% (standard) or at cask strength (natural strength). You can find the sort of cask, distillation and bottling date as well as the cask number and a small information of the respective distillery on the label.

Left and middle: standard-bottlings at 43% ABV.
Right: A Clynelish at cask strength from the „Natural Strength“ – Range (you can read this above the name of the distillery).
(b) Raw cask

These whiskys are bottled directly from the cask, since the year 2000. This means, that they’re bottled at cask strength and without any filtering. These whiskies can contain particles like parts of wood from the cask. The clear standard bottle is used. You can read „RAW CASK“, as well as the ABV in a circle in the middle of the label. Furtheron, the distillation year, the bottling year, the cask number and sort of the cask, and the amount of bottles from this cask are declared.

definitely unfiltered:
„wood-particles“ of a Raw-Cask-bottling

Some of the Raw-Cask-bottlings of Blackadder are available as a Mini also.
(c) Limited Edition
The Lim. Ed. Malts from Blackadder are strictly limited (as the name says it). Bottled at 43% ABV or at cask strength and of course neither chill-filtered nor colored. You can find a big „Limited Edition“-sign on the label, which is placed on a clear standard bottle.

Limited:
Blackadders Lim.Edition with the big writing in the upper region of the label (photo by: whiskyfair.de)
(d) Aberdeen Distillers
A second-label of Blackadder, where you can find younger bottlings (about 10 till 12 years matured) in general. The whiskies are bottled at 43% ABV, not chill-filtered and not colored. The whiskies are single cask bottlings with the casknumber declared. The design of the label is very similar to the design of the standard range of Blackadder; but with a big celtic „A“ on it. There are some caskstrength-bottlings bottled for the japanese market, also.

(e) The Clydesdale Original Scotch Whisky Co. Ltd.
Another second-label of Blackadder! But the whiskies in this range are bottled at caskstrength. Again, no chill-filtration or coloring is used here. The bottlings are from a single cask and the cask- and bottlenumber is declared. The label is lightblue or lightred and glued to a clear standerd bottle.
(f) Sonstige

A 12yo. or 10yo. Single cask bottling from a sherrycask is released with the name OLD MAN OF HOY / ORCADIAN. This whisky should come from the most northern distillery in Scotland. It’s a whisky of the old school – Highland Park, probably. The “old man” is available in drinking- and caskstrength and has the casknumber printed on the label.

Further, there is a range called AULD EDINBURGH. In this range were released several younger Single malts in the lower price-segment.
Part 3.10 Adelphi

Adress: Adelphi Distillery Ltd., Glenborrowdale Castle, Argyll PH36 4JP, Scotland
Web: www.adelphidistillery.com
Tel.: 01397 – 70 11 45  Fax: 01397 – 70 11 47
Proprietor: K.Falconer, D.Houston, A.Bruce, L.MacDonald

The Adelphi Distillery (one of the largest of Scotland) was founded in 1826 and closed 1902. The reopening was 1993 from the great-grandchild of the latter operator by Jamie Walker. Adelphi keeps samples of selected barrels direct from brokers or of the respective distillery. After extensive examination of the barrels, they decide what’s coming up on the market next as an Adelphi filling. Criteria for the choice are rarity, mature, taste and smell. Fillings of Adelphi are settled in upper levels of the price segments. Usually “The Adelphi” is directly filled up by the barrel at caskstrength, without filtering or extra coloring. Those whiskies can contain suspended matters and wood particles also.

The very small front label, which shows only the distillery name, the age and the Adelphi Logo is remarkable. On the backside, you can find a small tiny label as well. There is the barrel number and alcohol strength indicated. Usually it comes with a standard clear liqueur bottle. They also offer small 10 cl bottles. This give people the possibility to try an expensive whisky in a smaller bottle, if they don’t want to spent so much money. Further Adelphi offers still two Blends: ADELPHI PRIVATE STOCK und BREATH OF ANGELS

In 2004 the company was sold at Keith Falconer, Donald Houston, Alex Bruce and Liz MacDonald.
Remakable:
The small label of the Adelphi-bottlings won several awards for good design.
Part 3.11 Scotch Malt Whisky Society (SMWS)

The SMWS started as club of whisky friends, who shared portions and prices of a barrel of whisky in 1981. By prospering of the Society, it has been transferred into a private limited company, which has been bought by Glenmorangie plc. at the beginning of 2004. Thus, SMWS is as an "independent" bottler a daughter of a conglomerate in Whisky industry. How far the altered property situation influences the character of the SMWS will show the future.

There are bottlings for the members, clubrooms in Edinburgh and London and branches (partly with own Member Rooms) in Germany, North America, Netherlands, Italy, Switzerland, Austria, Japan, France and Australia as well. The SMWS sells its bottlings only to members.

The bottle is the green standard bottle with a quite crypto designation number on the label: i.e. 41.11. The first number is an indication for the distillery, the second is the casknumber of the bottling. For the translation the SMWS gives appropriate lists to its members to the hand. The label contains the alcohol strength besides the "double number" also, Distillation and bottling year, age and bottle size. Of course, they don't colour or cool filter the Whisky; and all bottles are bottled at cask strength.
Only for members:
The big circled Logo in the middle is the sign of the SMWS. The small circle in the lower right shows the double-number. Not all bottles are coming with a cork. Some of the bottles have a screw cap.
Part 3.12 The Bottlers

Adresse: The Bottlers, 4 Giles Street, Leith, Edinburgh EH6 6DJ
Web: 
Tel.: 0131- 554 2652 und 332 5166
Fax: 
Proprietor: Zubair Mohamed

A small bottler, led by the wine merchantman Zubair Mohamed (Raeburn Fine Wines). This bottler, founded in 1996 has the same location and can be found in the same building as the SMWS! But they don’t use the same bottling line, each is doing it on its own. The beige label is on a clear “cognac bottle” (with slim neck), with black writing and in a simple design. The label shows a fresco of the 17th century. The original is located in the Vaults building in Leith. The bottlings are bottled at cask strength and with indication of the barrel number provided as single barrel bottlings. The bottlings are neither treated nor chill-filtered.

A bottlin from 1994 in the cognac-bottle
Part 3.13 Milroy Associates

This company writes the slogan „Keepers of Quality“ on their labels. But sometimes they are using chill-filtering. Further some bottlings for the French Whisky shop "La Maison" are existing, these bottlings do not even show the distillery name on the label. Milroy has used a label showing a Scotsman for the millennium bottlings.

Left: A bottling for the french shop „La maison du whisky“. A 21yo Macallan. In the middle of the label you can see the logo of LaMaison. Right: An example of a Millenium-Bottling. (photo by: Stefan Hennig)
Part 3.14 Lombard Brands

Adress: Lombard Scotch Whisky LTD., Bourne House, College Street, Ramsey, Isle of Man, IM8 1JW England
Web: www.lombardscotchwhisky.com
Tel.: +44 (0) 1624 814 345 Fax: +44 (0)1624 816 356

This independent family-owned company has a 250 years-old history in the business. The company was lead to whisky via the beer business. This bottler owns breweries, wine hills in France and cork factories in Portugal.
The company Lombard Scotch Whisky Ltd. was founded in the 1960s. To that time they started to buy casks letting them maturing in the warehouses of the distillery and the bottling was done then from their own warehouse. At the beginning they were selling their stuff to blending companies. In the 1990s the malt whisky business have been developed and so, the company has done the first step to get control over an own stock of matured single malt whisky.
To lead their whisky business into the 21. century, Lombard started a market research. This research showed, that new and younger clients, who don’t have much knowledge and experience with malt whisky could be won only if the image of malt whiskies is modernized. The results are now: new bottles, new labels and a partition into SINGLE MALTS, MALTS BY AREA and MALTS BY STYLE.

(a) Jewels of …. / Jewels of Scotland
These bottlings have the nice titel „JEWELS of the HIGHLANDS (ISLANDS, ISLAY etc.). They are bottled at 50% ABV in the clear standard bottle. The label shows a typical picture of the region the malt is coming from: i.e. Highland Cattles in front of a loch for the Highlands or gulls on a blue sky for Islay malts.
Since ca. 2003 a more elegant bottle and another label is used, as well as the name JEWELS OF SCOTLAND. These single malts are bottled at 46% till caskstrength. They are not colored, chill-filtered or treated with caramel. In this range Lombard offers a variety of whiskies from closed or not so popular distilleries, as well as whiskies from uncommon cask types. There is still a tastenote on the label, but the new labels have a colorcode now. This makes it easier to assign the whisky to the region it comes from.
The modernized Jewels of Scotland with the new label and the new bottle.

(photo: graffitiSpirit.com)

Older Lombard’s Jewels:
Islay bottling with gulls and a Highlander with Highland Cattles on the label (photo on the left: Lothar Müller)
(b) Malts by Area
Bottled at 40% ABV and packed in the same bottle with almost the same label as the JEWELS OF SCOTLAND-range, 3 malts were released here. They are not chill-filtered, but they could be vatted from two different single malts. The different regions are:

<table>
<thead>
<tr>
<th>Malts</th>
<th>Region</th>
<th>Serving</th>
</tr>
</thead>
<tbody>
<tr>
<td>TIDAL EBB</td>
<td>Islay</td>
<td>After dinner</td>
</tr>
<tr>
<td>PEBBLE BEACH</td>
<td>Speyside</td>
<td>Aperitif</td>
</tr>
<tr>
<td>DRIFTWOOD</td>
<td>Highlands</td>
<td>for all occasions</td>
</tr>
</tbody>
</table>

(c) Malts by Style
The packaging is the same as described above for the AREA-MALTS-range; but with the difference, that the whiskies are classified by the style of the body.

<table>
<thead>
<tr>
<th>Malts</th>
<th>Style</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANCHOR BAY</td>
<td>light body</td>
</tr>
<tr>
<td>GOLDEN HARVEST</td>
<td>medium body</td>
</tr>
<tr>
<td>SMOKING EMBER</td>
<td>heavy Körper</td>
</tr>
</tbody>
</table>

(d) Beneagles
The Beneagles were invented by Peter Thomson in 1922. These are ceramic bottles of any form you like, which are filled with whisky. There were several ranges with chess figures, birds of prey, curlingstones and Nessies. Another range of Lombard’s was dedicated to the „golf courses“ of Scotland and was available in the middle of the 1990s.
(e) Others
Further, they releasing the pure malt STORM, as well as the blends LOMBARD’S GOLD LABEL, OLD MASTERS and HIGHLAND GATHERING. The HIGHLAND GATHERING is available without age and as 21yo. bottled in a partly 23carat gold plated porcelain decanter! There is a remarkable range of minis in beautiful small glass-decanters, which were made for the collector. There are 10 different mini-decanters, however in each can be found the same whisky: a 25yo. Springbank. Last but not least, Lombard distributes GRAFFITI VODKA and GIN, which were destillated at Scotland.

Real Jeweles:
The mini-rangeof the JEWELS OF SCOTLAND. (photo: graffitispirit.com)
The company was created by the 3 owners beginning to the middle of the 90's. The company was named after the grandparents of Mark Reynier (Harriet Murray and Jack McDavid). Only Gordon Wright was working in the Whisky business before, the other two were working in the Wine business. MMD uses also a secondary label with the name LA RESERVE and a third label with the name MCINTYRE, found mainly on the Japanese market. In the year 2000 MMD invested into Bruichladdich distillery, in 2005 Gordon Wright left MMD and released an own range called ALCHEMIST.
LA RESERVE is the name of the former wine business of Reynier and Coughlin. The MMD are distributed via this company also.
(a) Standard MMD

The common bottling strength is here 46% ABV. Murray McDavid offer their first-class Malts in their natural form, without additional colors or cooling filtering. The standard bottle is clear and with the signature "Murray McDavid" along the side engraved. As packing they use an orange box. Around 2005 the packaging of the bottlings have been changed. The orange box has been replaced by a tube and the bottle gets a corresponding label and a standard bottle is used now.
Discreetly:
A MMD filling in normal standard bottle with a simple label for Italy.

(b) Celtic Heartlands

Since 2003 extraordinary and very rare casks are bottled in this range. The whiskies are chosen by Jim McEwan. A very nice Decanter bottle is used and the bottlings are high-priced.
(c) Mission Gold
Another new range! The Mission Gold range offers rarer and older casks than the standard range. The cask selection was done by Jim McEwan and they are bottled on Islay (Bruichladdich) with Islay spring water. The ABV is drinking or cask strength. The bottle number is shown only on the backlabel. The packaging is similar to the standard range but in gold. This range started in 2006.

The Mission Gold and the standard range from MMD.
(d) Mission MMD

At the end of 2002 MMD brought an assortment in an edition of 600 pieces on the market. It contained the distilleries Royal Brackla, Dallas Dhu, Highland Park, Clynelish, Glenlivet and Lagavulin. The Malts are filled up with 46% alcohol strength and originates either from First fill or Refill Sherry or American Oak barrels. The fillings are between 23yo. and 30yo. All these bottles have a new designed bottle with a clear-label (reminded to the Authentic Collection of Cadenhead’s with the small horizontal labels) packed in natural wood boxes. This series was increased 2003 and 2004 with further fillings (about 500 Sets).

secret mission:
Small bright label and clear-label and an elegant bottle, in the lower region it is narrower than the standard bottle. To hardly recognize: In the lower region the signature is printed on the bottle in golden color.
Part 3.16 Scott’s Selection / Alexander Muir & Son

Address: Speyside Distillery Co. Ltd., Duchess Road, Rutherglen, Glasgow G73 1AU
Web: www.speysidedistillery.co.uk
Tel.: 0141-647 4464 Fax: 0141-647 0181
Proprietor: James Akroyd

The company Alexander Muir & Son was founded in 1893 and the Speyside Distillery was bought in the year 2000 – together with other investors. The Single Malts have been chosen by master distiller Robert Scott – the range is named after him.

(a) Scott’s Selection
The Highland-, Lowland- and Islay-Whiskies of Scott’s Selection are normally filled up in Cask Strength and are chill filtered. It comes in a clear standard bottle in a box with sight window in different colors. The rhombus styled label contains the exact alcohol content, the distillery, the age and the distillation year. There are 5cl-samples available, too.

Typical for a Scott’s Selection: Rhombus styled label and a colored cap.
(b) Private Cellar

The single cask Whiskies of this range are coming from the private cellars from Forbes Ross & Co. They were bottled at 43% ABV and the packaging looks a little bit like the one from Gordon & MacPhail. The Private Cellar bottlings are available since ca. 2006.

(c) Others

Besides the 2 ranges with Single Malts there are some other Malts and Blends. It’s the DRUMGUISH Single Malt, GLENTROMIE 12yo., GREAT GLEN and THE SPEYSIDE 12yo. On the blended range there is the SCOTTISH PRINCE offered at 2 ages: as 12yo., Deluxe Blend and as 30yo. Premium Blend – both bottled at 40% ABV, as well as the KING’S CREST and the GREAT SCOTS 21yo. presented in a decanter. Furtheron, they offer Gin, Vodka and Brandy.
Part 3.17 Kingsbury

Adresse: Kingsbury Wine & Spirits Co. Ltd., 14 Elysium Gate, 126-128 New King Road, London SW6 4LZ
Web: Tel.: 020 7471 8500 Fax: 020 7731 8041
Proprietor:

The label is simply held since the Millennium: white with black writing letters, "Celtic Label" and "Hand Writing Label". From 1992 to 2000 however, a more multicolored label with a unicorn were used. Kingsbury received timewise excellent barrels via Cadenhead's or D.Laing (for example: Ardbeg 74/92 or Lagavulin 78/93). The printed address and telephone/fax number are old and no longer valid! Kingsbury is led today by japanese people, with a main office in Aberdeen and is so a scottish company. However a majority of the bottlings is exported to Japan.

Kingsbury's Celtic-Label, Unicorn-Label and Hand-writing-Label (from left to right)
Part 3.18 Samaroli

Adress:
Web: www.samaroli.it
Tel.: Fax:
Proprietor: Silvano Samaroli

An independent bottler from Italy founded in 1968. The fillings are very rare in Germany - although Samaroli offered its first series in 1979 already. Since then, regularly further fillings were offered. For the german market long time an importer was missing here probably.

The brand new web page contains a lot of pictures of the numerous different labels of the various Samaroli fillings.

Two examples for the great variety of the Samaroli-labels. (photo left: Flo Borchers, right: Lothar Müller)
Part 3.19 Morrison Fairlie

Adress: Morrison Fairlie Distillery Co., Stirling, Scotland
Web: www.scotdram.com (that’s what you can read on the label!)
Tel: Fax:
Proprietor: Peter Fairlie

The company bottles single cask malts under the name SCOTMALT. The blends are called SCOTDRAM. The company name is only very small indicated on the label. There is a lot of information printed on the label: Bottling- and distillation year, cask number, bottle number, alcohol strength and distillery name. A small information about the Distillery and a (very) detailed tasting note. Some of the tasting notes are attempting for a smile. For example: the finish of the Macallan 89/01; they wrote: „very long, shimmering over the loch“.
Scotmalt comes in the clear standard bottle. If no chill filtering was used, it is likewise a note of this on the label.
Peter Fairlie founded this company in 1999 and was working for Highland Distillers before. Besides whisky he offers a gin (Scotgin) and a vodka (Scotvod Silver).
Part 3.20 Glenhaven

Adress: Glenhaven Scotch Whisky Co., Glasgow
Web:
Tel.: 
Fax: 
Proprietor: none

Until a few years ago, Glenhaven supplied only the american market with its fillings. Glenhaven Whiskies are available in germany, however offered relatively rare. By the death of the head of the company Bill Thompson (around 1997), this company disappeared. Fillings, in the trade to be offered are residues. The whiskies are neither chill-filtered nor colored and all are at caskstrength. They are filled in the clear standard bottle with a simple beige colored label. On the label the age, Alcohol strength and the designation „special individual cask bottling“ as well as date of filling and distillation is declared.

The Glenhaven-fillings with the typical golden circle and the script in the label.
An Italian company and it belongs to Rossi & Rossi. The barrels are personally selected by Fabio Rossi. Usually single barrel fillings are released. Since 1992 it is filled up under the label BARREL SELECTION with 46% (partly sometimes 45%, also) and at caskstrength. At the beginning, Fabio Rossi bought his casks at Cadenheads, later he visited and bought them directly from the specific distillery. The drinking strengths are filled up in a clear standard bottle with a black gift box. The caskstrengths have a green standard bottle and are delivered in a wooden box with acrylic glass window. There is also a HOUSE MALT, an 8yo. single malt from the Isle of Islay.
Further there is still the series RUM NATION, which contains various kinds of rum.
Part 3.22 Praban na Linne

Adress: Somewhere in the south of Skye
Web: www.gaelic-whiskies.co.uk
Tel.: 01471 833 496    Fax: 01471 833 260
Proprietor: Sir Ian Noble

The Company was founded in 1976 by Sir Iain Noble of Eilean Iarmain as part of a project to create employment in the south of Skye. The whiskies are having all gaelic names and they are made for the taste of the people living at the Hebrides. From the beginning they have been labeled in Gaelic language which sets them apart, and so they soon came to be called "The Gaelic Whiskies". At Skye they say "having Gaelic on the label improves a great flavour"! As an exceptional there was the TE BHEAG, since for a long time the only unfiltered Blended Whisky of the world! It is sold with brown and white (for the international market) label since 1992. A further product is the 12yo POIT DHUBH, in past times it had a black label, today it is a green label. Since October 1999 it is released only with 43% and with another box. There is also still the POIT DHUBH in a 8yo and a 21yo version; however does not commit itself, whether it is itself here around a vatted or a single malt. As the third product there is the MAC NA MARA, a blend whisky with less Malt contents than the TE BHEAG. Today it is one of the few remaining family businesses in the Scotch whisky business. The main markets are Scotland and England, France, Holland, Italy and Canada. They are represented in Spain, Belgium, Switzerland, New Zealand, Japan, Hong Kong, and Australia, also.
In the year 2005 Praban Na Linne gets the permission for the planning of a distillery on the Isle of Skye. The distillery should be named Torabhaig.
Part 3.23 MacKillop’s Choice

The company was founded in 1996. Since 1984, Lorne Mackillop is a member of the institutes of the masters of Wine in London. At that time, he was the youngest person to be accepted as a Master of Wine. With approval of Lorne Mackillop, he decides which barrel going to be filled up under the label "The MacKillop's Choice" or not. There are Single Malts from 12yo to 38yo from different kinds of barrel (Bourbon, Sherry, Madeira) as single cask bottlings. They are bottled in a clear standard bottle with gift box. The bottlings are neither colored nor chill-filtered and available with 43%, 46% ABV or at caskstrength.

"Only those whisky casks I have approved after careful selection are chosen to bear my family's name." - Lorne MacKillop

MacKillop’s Choice
And the corresponding gift box
(photo: Stephan Weigel)
Part 3.24 Master of Malt

Adress: The Master of Malt, 96a Caverley Road, Royal Turnbridge Wells, Kent TN1 2UN  
Web: www.masterofmalt.com  
Tel.: 44(0) 1892 513 295  Fax: 44(0) 1892 750 487  
Proprietor:  

You can find a whole row of Single Malts of different distilleries. However, the quality of the fillings are passing all quality classes. 70cl- standard bottles and 5cl- mini bottles are filled up. The alcohol content ranges from 43% to caskstrength. The Master of Malt have an on-line Shop in the internet, also. Originally it is called Malt Whisky Association (MWA) and was founded bei Robin Tucek and John Lamond in 1988. The main goal was to provide members with Malt whisky and informations about whisky. Master of Malt is the name for the shop and their own bottlings.  
In 1995 Tucek and Lamond were leaving their project to found Blackadder.
Part 3.25 Duncan Taylor & Co. Ltd.

Adress: Duncan Taylor & Co. Ltd., 4 Upperkirkbridge, Huntly, Aberdeenshire, AB54 8JU
Web: www.dtcscotch.com
Tel.: +44 (0)1466 794 055 Fax: +44 (0)1466 730 337
Proprietor: Euan Shand und Alan Gordon

Web: www.dtcscotch.com, you can find the american importer under www.stuartandgunn.com

On repeal of prohibition in the US, the merchantman Abe Rosenberg and his two brothers founded a company called „Star Liquor“. Rosenberg developed diverse interests in property, from the Fontainbleau Hotel in Miami to a rum plantation on the Virgin Islands, and even a small Whisky-company in Scotland: Duncan Taylor & Co.

After the Second World War Rosenberg decided to go into partnership with Charlie Guttman. Guttman was the owner of „Paddington Industries“, the importer of J&B for the US. Rosenberg raised the distribution and wholesaling from 25.000 cases/year of J&B to more than 3,5 Mio. Cases/year, within the next 30 years. This company was sold in 1980 to “Grand Met”.

From the early 1960s, Rosenberg also bought casks of fresh destillated malt whisky from different distilleries, especially from distilleries of the Isle of Islay, and let them stored there for further maturing. His holding-company for this was Duncan Taylor & Co.

Duncan Taylor & Co. had a stock in excess of 3000 casks of Single Malt and Single Grain Whisky, averaging 35years old. Scotch Single Malt was Rosenbergs private investment interest. After his death at the age of 85 years in 1994 the business mothballed leaving nearly 4000 casks in bond ranging from 21 to 40 years.

The next 8 years the company was lead by a trust, which was founded by Rosenberg and his wife. In 2000 trust contacted Euan Shand, to sell the company. As Shand discovered the quality and the quantity of the whiskies, he decided, to buy the company himself. Together with his business colleague Alan Gordon, he raised the capital and bought the business in 2002. The headquarters were moved from New York to Huntly.

DTC owns a bottling plant in Huntly and controls the process from the cask to distribution. In Dezember 2002 a presentation shop was opened in Huntly. In April 2003 DTC gets two „Gold Awards“ of the Scottish Enterprise Grampain Food and Drinking Forums.
(a) Peerless Collection

Since the takeover in 2002, DTC released single malts and single grains from different distilleries under the label PEERLESS. Placed in the upper price-segment there are only single cask bottlings at caskstrength. The whisky is packed in a standard bottle (with the Logo as a „Clear-Label“) with a long, tiny label and a colored cardboard box, which bears the logo besides the writing „Rare Auld Scotch Whisky“. The label declares all necessary data: name of the distillery, age, distillation- and bottling year, region, ABV, cask number and bottle number. All bottlings are 21 years old or older and neither chill-filtered nor colored. The casks are stored at the warehouses of the specific distilleries until they are bottled. There were rumours, that the Peerless Collection range should be replaced by a range called “DTC caskstrength” in 2003. The packaging of the new range is the same as Peerless Collection. Sometimes there are small bottles with only 0.2l available.

A Bowmore from the Peerless-Collection, as well as 2 bottlings with 0.2l from the DTC caskstrength-range. The box and banderole can vary in color.
(b) Rarest of the Rare

Obviously, the PEERLESS COLLECTION wasn’t exclusive enough and so a new range was started in 2004. The range contains single cask bottlings packaged in a black cardboard box. Only bottlings from distilleries, which are not producing anymore, have been released in this range. The label on the bottle is black, too – and it declares all necessary data of the whiskies bottled at cask strength.

Even rarer than rare:
The bottlings from the new DTC range.
(c) Lonach Whisky

The „Lonach Gathering“ is a Clan-gathering, celebrated since 1822 and giving the name to this range. Bottled in a clear standard bottle with 0.75l there are offered very old Whiskies (35yo. +) bottled at caskstrength. However, the bottled ABVs were like drinking strength. The bottlings are neither colored nor chill-filtered. The Label for the range started in 2005 shows Highlanders an their traditional march during the gathering.
(d) Whisky Galore

Web: www.thewhiskygalore.com

The name “Whisky Galore” refers to the homonymous novel of C. Mackenzie. There is a clear glass standard bottle used with a beautiful designed label. The whisky is filled at 40% ABV. For 2002/2003 some single malts were bottled at 46% ABV as well. These ones bear a label very similar to the “Single Barrel Collection”, Even a Vatted Malt is available under the label “Whisky Galore” and the Blend SS POLITICIAN as well. This name should be well known from the abovementioned book.

Around 2005 the label was redesigned once more. The bottlings with 46% have a copper WG-Logo while the new bottlings at caskstrength bear a golden one. The informations on the label was reworked as well. Corresponding to the DTC CASKSTRENGTH-Range there full details on the label now.

Left: The old label with ClearLabel-bottle. (photo: Lothar Müller)
Right: The new long label of Whisky Galore (photo: dtscotch.com)
(e) **NC²**

This name seems to be a little bit curious for a range of whiskies. It means not chill-filtered and not colored. The range started in 2006 and offers Single Malts, that should reflect the exact character of the distillery. The whiskies could come from different sorts of casks, but they matured the full time in one sort of casks, so there are no finishes in this range! As packaging for the standard bottle, DTC has used a black tube.

Not finished:

The NC²-range from DTC. (photo: dtcscotch.com)
(f) **Battlehill**

Last but not least there is a range called BATTLEHILL, which contains younger Whiskies, originally bottled for the danish market. Bottled in the common standard bottle with 43% ABV. The Whiskies in this range are aged from 6yo. - 9yo. and placed in the lower price segment. In 2007 the label has been changed.

Left: A younger Highland Park with the old label. (photo: whiskyland.de)
Right: The new label of the Battlehill-range. (photo: dtscotch.com)
(g) Others
SN TARTAN, SCOTTISH GLORY, GLEN ALBA, GLENDARROCH: These are all blends or vatted malts. With THE BIG SMOKE a smoky Islay Malt is released, bottled at 40% and 60% ABV. Also new in 2005 there is a 3x0,2l – Package on the market: DT REGIONAL BLENDED WHISKY.
Part 3.26 Berry Brothers & Rudd

Adress: Berry Bros. & Rudd Ltd., 3 St. James Street, London SW1A 1EG, UK
Web: www.bbr.com
Tel.: +44 171 396-9666 Fax:
Proprietor: Simon Berry

This company is situated in England and offers a small range of Single Malts. But there they should have some very interesting Sherry Cask fillings in their range. The company Berry Brothers & Rudd supports some different kind of Blended Whisky and has some replacements in Tokyo, Japan.

The main business for Berry Bros is the Wine business. It is one of the oldest wine shops in the world, which is still existing.

The company was created in 1698, however Whisky is published since 1923; the CUTTY SARK.

Further, two Vatted Malts are published: BERRY’S ALL MALT (12yo and 17yo) and BERRY’S PURE MALT (12yo). Since 1760 the company supplies the british Royal House.

Old and new:
„very old“ fillings with old label from the 1970s (left) and the modern label from the 1990s(right). –No, the picture is not inclined, it is because of the barrel bottom.
Berry Bros. & Rudd had some changes in the label design within the last years. Until 2003 there was a modern styled label with a color code of the whisky region in the upper part of the label. (left). Since 2004 there were only small changes to the label. The color code changed to the lower part of the label and the coat of arms in the upper segment are more present to the eye. (right, photo: Stephan Weigel)
Part 3.27 Scotch Single Malt Circle (SSMC)

Adress: SSMC, Auf der Hofreith 35, 40489 Düsseldorf
Web: www.scotchsingle.de
Tel.: Fax:
Proprietor: Maggie und Bill Miller

A club and/or "Circle" from Germany, it sells its fillings only to members. Similarities to the SMWS are probably quite intended, because the principle is the same. Originally Maggie and Bill Miller wanted to create a German agency of the SMWS. This was not the way it works and so they founded their own Circle with success. They offer their own fillings. The SSMC was created at the beginning of the 90s and meanwhile it has over 1000 members. Membership payment is moderate and contained also a quarterly newsletter. Meetings and tasting are offered, also. The fillings are not chill-filtered, not colored and at caskstrength. The clear standard bottle is used. The light brown label contains all necessary data: Filling- and destillation year, distillery name and alcohol strength.

Left:
The typical SSMC-Etikett with all necessary data.

(photo by: from the SSMC-Webpage)

Right:
Old sytled Label of SSMC with typing „Douglas of Drumlanrig”

(photo by: Hans Auditor)
Part 3.28 Single Barrel Collection

Adress: Le Monde du Vin, Torstr. 147, 10119 Berlin
Web: www.le-monde-du-vin.com
Tel.: +49 (0)30 28 09 5959 Fax: +49 (0)30 28 09 5961
Proprietor: Anthony Evans

This in Berlin resident company (however in Scottish hand), belongs to the group „Le monde du vin“. Since 2002 it is on (German) the market and has different distilleries in its program. The fillings of the Single Barrel Collection are usually quite young (approx. 10-15 years) and impress by extreme alcohol contents, partially over 65%! The prices are settled in the lower to the middle level. The label contains all data up to the barrel and bottle number. It is not chillfiltered and not colored. This company stopped its activities in 2003 first times and we are waiting for what’s coming next.

Different kind of fillings of the Single Barrel Collection. The label is in hand writing design and has twin labels.
A standard bottle was used and the bottling strength is at 43% ABV. The large label indicates beside a thistle and only the original region of the Single Malts! On the small shoulder label you can find the distillery name of the filling. By the way, the bottling was done by the Signatory-bottling-line.
Part 3.30 Liquid Gold Enterprises Ltd.

Adress: Liquid Gold Enterprises Ltd., Colintraive, Argyll PA22 3AH, Scotland
Web:
Tel.: Fax:
Proprietor: Anthony Wills, John McDougall

This bottler appeared on the german market in late 2003. But there is a Highland Park existing, which was bottled in 2001. So, you can suppose that LGE existed in 2001 already. There are 3 ranges:

(a) Spirit of Islay / Spirit of the Isles
As the name says it: only Islay-malts are released in this range. Curiously an Isle of Jura was released in this range also. The name of the series doesn’t match in this case. The name was changed to SPIRIT OF THE ISLES then.

(b) Celtic Legend
In this range single malts are offered bottled at 46% and at caskstrength. Besides the destillation and bottling year, the casknumber is declared at the oval label, also. The bottlings are not chill-filtered.

Celtic Legends: a Clynelish and a Glen Grant ! (left photo by: Stephan Weigel, right photo by: Robert Fletcher, Canada), by the way, the Glen Grant was only available in Canada.
**c) Caledonian Selection**

In this range LGE offers bottlings in a nice decanter with a golden colored „clear-label” (directly printed on the bottle). The bottlings are single cask bottlings with the writing “Single cask Single Malt Scotch Whisky” and 40% or 46% ABV. This range is not chill-filtered nor colored. The sort of the cask, the cask number as well as distillation- and bottling year are declared at the neck-label.

A Highland Park 1992/2001 in the decanter from LGE. (Photo by: Werner Lorenz)
Part 3.31 Celtic Whisky Compagnie

Adress: Celtic Whisky Compagnie, Crec’h ar Fur, 22610 Pleubian, France
Web: www.celtic-whisky.com
Tel.: Fax:
Proprietor: Jean & Martine Donnay

This is a small french bottler, who releases 2 different ranges as well as different pure malts, irish single malts and a blend. CWCie was founded in may 1997 and is a family business since then. They are experementing with different kind of cask finishings. This company was the first bottler, who matures a whisky in a sauternes-cask! They are using only first fill casks for the finishing. The malts were matured in Scotland, then further matured in Brittany (France) in the own warehouses of the company.

The bottlings of CWCie have been awarded 3 medals: two Silver Medals and one Gold Medal by the tasting panel of the Concours Mondial de Bruxelles in 2002 and 2003 !

Further the owners of CWCie are building a distillery with the name „Glann ar Mor“. The first destillation will take place in 2004; the first bottling of an Glann ar Mor –whisky should be ready in 2008.
(a) Celtique Connexion
This range offers “double matured” whiskies with 43% or 50% ABV. Only “first fill“ –casks are used for finishing. The finishing takes place in different casks i.e. Sauternes, Armagnac a.o. The clear standard bottle is packed in a black cardboard box or a nice wooden box. The own warehouses of the company, where the maturation of the finishing takes place, is situated at the northern shore of France. Mild temperatures and high humidity favouring a maturation of high quality.
(b) Spirit Safe & Cask Selection
There were released only bottlings with 43%, till now. The bottlings are single malts from a single cask with the declaration of the destilling year; they are neither chill-filtered nor colored. The clear standard bottle with the black cardboard box is used for this range also.

A Bruichladdich 1992
From the „Spirit Safe“-range.
(photo by: CWcie)
(c) Others
CWCie bottles 2 irish single malts also: CLONMEL and the 8yo. THE PEATED CLONMEL. Furtheron, there is the GLENFINNAN and THE POT STILL –two 8yo. pure malts, as well as the GLEN TORMNESS, a 5yo. pure malt. Last but not least the CWCie-range contains a blend from the Isle of Islay, which has a minimum of 50% Islay-Malts: THE ISLAY CONNECTION.
Part 3.32 Highlands & Islands Scotch Whisky Co. Ltd.

Adress: Highlands & Islands Scotch Whisky Co.Ltd., 2 Stewart Street, Milingavie, Glasgow G62 6BW  
Web: www.whisky.sageweb.co.uk  
Tel.: 0141 955 1700  
Fax: 0141 955 1701  
Proprietor: VMWC

An independent bottler, belonging to the VMWC. It’s on the german market since 2003. The range contains several younger single malts from the Islands and from Islay. But there are 2 other series: THE CASK & WHISTLE and SCOTTISH CASTLES. The Scottish Castlesrange is distributed by JWWW (Jack Wiebers Whisky World), also (you can find the discription of this range in the JWWW-chapter). The whisky is bottled in a green or a clear standard bottle.

(a) Black Cullin  
This bottling contains an 8yo. single malt (probably Talisker). The name comes from the Cullin Hills on Skye.

(b) The Ileach  
A malt from Islay without a declaration of the age – and a real “turf-monster”! It’s a younger Lagavulin, probably.

(c) The Pibroch  
Another Islay-Malt, 12yo. and a Bowmore, probably. This bottling is named after the ship „Pibroch“, which was travelling between Islay and the mainland a long time. It transported goods from the mainland to Islay and brought back the whisky in return.

The 3 bottlings of H & I.  
(photo by: H & I)
(d) **Glen Andrews**
A 10yo. Speyside-Whisky. The only official information about this whisky is, that it comes from a distillery, which was founded in 1823.

(e) **Scottish Castles**
This is the same series of single cask-bottlings, that is distributed by JWWW in germany. The labels are the same. Maybe they share casks. You can find a photo and a description of these range in the chapter about JWWW.

(f) **The Cask & Thistle**
This is the range where H & I offers single cask whiskies with 46% ABV, bottled in the standardbottle. There are 2 younger malts and a 27yo. Linkwood!
A bottler, who bottles Whisky as well as rum, cognac and port wine under the label THE SECRET TREASURES OF... . The single malt whisky is bottled at 40% or 44% ABV and packed in a standard bottle (blue labels, only). There are blue and white labels containing the age, distillations- and bottling year as well as the cask number. It seems, that bottles with the white labels are the newer bottlings. The bottle has changed here also. They have now a bottle with a clear-label in the upper region of the bottle (like Peerless Collection). The last bottlings came here in 2003.

A 20yo. Mortlach, that was bottled in the year 2000.

…and the newer bottling with the white Label!
Part 3.34 Dewar Rattray

Adress: Dewar Rattray, Whitefaulds Culzean Road, Maybole, Ayrshire KA19 8AH, Scotland
Web: dewarrattray.com
Tel.: 01655 / 88 35 31      Fax: 01655 / 88 22 81
Proprietor:

Besides their single malt range this young bottler bottles STRONACHIE 12yo., also. The single malts are bottled in the standard bottle bearing a divided old-style-label. The bottle is packed in a black cardboard tube. There are only single cask bottlings in the range. Since the beginning of 2008, the name on the label “Dewar Rattray” has been changed to “A.D. Rattray” to have no misunderstandings with other brands (i.e. Dewar’s). The company has the blended whisky AILSA CRAIG also.

A bottling from DewarRattray in the old-style-Look.
(photo: Stephan Weigel)
This bottler appeared on the market in 2005. David Stirk is releasing single malt whiskies in the lower to the middle price-segment bottled in the standard bottle. The label is styled simply like the blue and white cardboardbox and declares the bottling- and distillation year. The single cask bottlings are bottled at different ABV to cask strength. David Stirk worked for Cadenhead’s and D.Laing – and he is the author of several whisky books. In 2006/2007 the label and packaging has been changed to a more exclusive look. The label of each bottling shows another bird, now.
Part 3.36 Direct Wines Ltd.

The range is called FIRST CASK and was bottled for „Direct Wines (Windsor) Ltd.“. The bottlings were probably bottled from 1993 until 1998/1999 and it seems, that they haven’t released any newer bottlings. The divided label on the standard bottle shows the cask- and the bottlenumber.

Part 3.37 WhiskyTales

Since 2005, only 1 bottling is released under the WhiskyTals – Label! These Single Malts are bottled at caskstrength and neither chill-filtered nor colored. The clear standard bottle is used. Each bottling bears a label with a black/white drawing designed by an artist.
Part 3.38  The Whisky Fair

As usual there were several bottlings released to the WhiskyFair trade show at Limburg a.d.L. In the meantime bottlings are released not only for the trade show, so we can speak of an independent bottler here also. The bottlings are settled in the middle till upper price segment. They are single cask bottlings from several distilleries and ages bottled at caskstrength. The bottlings are labeled with a colorful or sepia-colored label showing the WhiskyFair-castle. Some bottlings were bottled by DTC or Douglas Laing and come with their labels and packagings.
Part 3.39 Eilan Gillan

Under this label, there were released some bottlings of several distilleries in the lower/middle price segment. The standard bottle was used and packed into a white cardboard box. The label is designed in a simple modern style and it is white and blue. The whole presentation seems to be a little bit cheap.

Part 3.40 Alchemist

Gordon Wright is releasing Single Malt Whiskies from different distilleries under the label ALCHEMIST. They are bottled at 46% in a Cognac-bottle packed in a tube. Gordon Wright is well-known for his engagement at Bruichladdich and Murray McDavid.

Part 3.41 The Whisky Chamber

This small company offers a variety of services around whisky: personalized or individual labels, cask buying, guided tastings and their own bottlings, of course. The TWC-bottlings are bottled mainly at cask strength in a dumpy bottle with light colored cardboard box or a wooden chest as packaging. The labels are oval and from different colors.
Not much information is known about this Japanese bottler, though this company is active since some years. The bottlings are available in Europe, but they are rare. The label – placed on a standard bottle – shows the common text and the words „Acorn’s Natural Malt Selection“, as well as 3 acorns as their logo. In Europe you can find their bottlings of distilleries from the Isle of Islay mainly. Acorn Ltd. Bottles at cask strength.

A young Caol Ila with the typical oval Acorn-label.
The full name of the range is „Montgomerie’s Single Cask Collection“. The single cask bottlings, bottled at 43% and packed in a standard bottle were released around the year 2000. Montgomerie & Co is a sub-company of Angus Dundee plc., who are releasing the Glen Parker single malt. The packaging is a thin plastic tube. The Single Cask Collection was re-launched and upgraded in 2007! The labels are using strong colors to code the region of the whisky. The bottle is more elegant and packed into black cardboard box. The bottlings are not colored and not chill-filtered and bottled at 46% ABV.

A 30yo. Tamdhu from the Single Cask Collection of Montgomerie’s with the old design.

(photo: Lothar Müller)
Part 3.44  Wemyss Vintage Malts Ltd.

Adress: Wemyss Vintage Malts Ltd., First Floor, 30 Castle Street,
Edinburgh EH2 3HT
Web: www.w-v-m.com/wemyss.biz
Tel: 0131-225 9305  Fax: 0131-225 6214

The Wemyss family is located in Fife, Scotland. The Name is pronounced „weems“ and means „caves“ in english. John Haig built his first distillery on Wemyss land and even today, destilleries are still supplied with bareley from there. In contrast to the most other bottlers, Wemyss is selling its products not with the name of a destillery on the label, but with fantasy names or the Region (Islay, High/-Lowland, or Speyside) – reflecting the taste of the Whisky. The company has its own stock of casks or they buy cask from Brokers or directly from the distilleries. They are trading with wine from the Provence and Australia, also.

(a) Single Casks
Charlie MacLean chaired the nosing panel, that’s choosing the casks for the Wemyss range. In general the bottlings have 46% ABV – sometimes they are caskstrength. The whiskies are not colored or chill-filtered. The bottle is presented as a dumpybottle with a long neck and the Wemyss-logo as a clearlabel.
(b) **Blended Malts**

This range contains the SPICE KING, PEAT CHIMNEY and SMOOTH GENTLEMAN at the moment. These Blends are aged 5yo. or more and contain 43% alcohol. They were using the normal dumpybottle.
Part 3.45 Jean Boyer

Adress: Jean Boyer, Frankreich
Web: 
Tel.: 
Fax: 
Proprietor: 

This is a small company with only 6 people working there. It was founded in 1993. Originally, the company was founded to bottle Anisette spirits. However, Jean Boyer was one of the first persons, who imports Single Malts in France (around 1975). Since 2006, the company bottles 3 ranges based on a moderate price level.

(a) Best Casks of Scotland
Here you can find Single Malts, bottled at 43%, 46%ABV or at caskstrength, which are neither chill-filtered nor colored. The standardbottle is presented with a brown cardboard box. The more exclusive and expensive Port Ellen bottlings have so called re-coopered wooden chest.

(b) Gifted Stills
Sorry, no information about this range!

(c) One Shot
The subtitle of this range is „A Collection of Bargains and Rarities“. For this range the standardbottle is used, too. But the box is light beige colored. In this range you can find single cask bottlings, which are bottled at 43% ABV, neither chill-filtered nor colored.

(d) Others
The Jean Boyer Company releases Pastis and Absinth and the Blend DHUN MHOR. Furtheron, there is a FARMER’S MALT – a 8yo. Vatted malt, which is not chill-filtered and bottled at 43% ABV.
Part 3.46 Part des Anges

Adress: Part des Anges, 3,rue Trouchet, 75008 Paris, Frankreich
Web: www.partdesanges.com
Tel.: +33 153 300 746 Fax: +33 153 300 748
Proprietor: Laurent Buob, Thierry Richard

This is the general importer of Glenrothes for France. Besides other spirits there is a range of Single Malts from closed distilleries. The name of the company „part des anges“ means „angelsshare“.). The company was founded in mid 2006 by Laurent Buob and Thierry Richard. Laurent Buob was the former US-Director for Moet Hennessy group and Thierry Richard was the former Marketing Director for Whiskies in the Pernod Richard group. The focus of the company lies on Whiskies from closed distilleries. To make up their range, they managed to elect casks that were really unique.

The label „Angelsshare“ (look Unknown Bottlers) has nothing to do with this french bottler. Though both names (Angelsshare and Part des Anges) meaning the same, these are two different companies!

(a) Closed Distilleries

These are single cask bottlings, bottled at caskstrength, that are coming from closed distilleries only. The Whiskies were bought from other independent bottlers and were matured there until the casks were bought – then, the casks were bottled immediately. The clear standard bottle is used. The front label is divided into two single labels: one label with the data of the bottling and another label with the logo of the range. The range contains bottlings from different distilleries, i.e. Port Ellen, Dallas Dhu, Glenugie, Inverleven, Banff and others.
(b) Sonstige

They are additionally trading with Champagne, Cognac, Rum and Vodka.
Part 3.47  The Harris Whisky Co.

Adresse: The Harris Whisky Co., Unit 3, Yanworth, Cheltenham, Gloucestershire, GL54 3LQ  
England  
Web: www.harriswhisky.com  
Tel.: +44 (0)1285 720 920  
Fax: +44 (0)1285 720 411  
Proprietor: Mark Harris

The bottlings of this small bottler were bottled in the year 2006 (till now). Mark Harris has chosen  
the whiskies himself and placed a modern-styled logo on the clear standard bottle. He has chosen  
whiskies from the not so well-known distilleries for his portfolio. They are Single cask Single  
Malts, neither colored nor chill-filtered, most of them bottled at caskstrength.

Part 3.48  Wild Scotsman Whisky and  
Spirits Ltd.

Adresse: Wild Scotsman Ltd., PO Box 6766, Cincinnati, Ohio, 45206-0766, USA  
Web: www.wildscotsman.com  
Tel.: 001 513 861 5819  
Fax: 001 513 861 0242  
Proprietor: Jeffrey Topping

An american bottler, who offers one Vatted Malt and one Mortlach under his own label, as well as  
3 bottlings with the label from John McDougall’s. The bottlings are bottled at cask- or  
drinkingstrength.
Part 3.49  Taste Still / M&H Selection

Address: LMDW Belgique, 1A Rue de xheneumont, 4651 Battice
Web: www.tastestill.be
Tel.: 087 / 674 296  Fax: 087 / 660 769
Proprietor: Hubert Corman jr.

Taste Still is a Whisky Tasting Club, that was founded in the year 2000 by Hubert Corman jr. It’s located in a room above the shop Corman-Collins in Battice. Around 2004 the first bottlings were released under the name M&H SELECTION (M&H = Mario & Hubert). Later, the name was changed to the TASTE STILL - label. Corman-Collins works together with the French whiskyshop LA MAISON DU WHISKY and is allowed to call his shop „La Maison du Whisky Belgique“, but Corman-Collins is totally independent and not a part of LMDW.
The bottlings of Taste Still are presented in a dark wine bottle and bottled at 46% ABV or at caskstrength. They are neither colored nor chill-filtered.
Chapter IV. Importers

Several Importers don’t import whisky to their home-country only, but release bottlings of single malt under their own name and sometimes with a specially created new label.

Particularly the Italian importers are significant in this respect. Today the bottlings of Moon, Sestante and Intertrade are rarities, but these importers could release excellent bottlings of diverse single malts in the 1980s already – a time, when only a few whisky-enthusiasts were interested in single malts.

To explain why these old bottlings taste often better than present bottlings of the same age (same time of maturation in barrel), you have to know that these importers had enough money and a good sense for exclusive whiskies at a time when not many people where interested in that matter. So extraordinary barrels could be bought, which went for blending otherwise. Ferdinando Fiori and Reno Marnardi were the first big Italian importers.

Often there were used very colourful labels which were specially designed for the bottlings. Not all bottles could be pictured in this guide so that the photographs could be only exemplary.
Under the label ‘Piper’s Preferred’ there were bottlings of the german importer “Scotchconnection” released. But they were bottled in Scotland. These bottles where filled at 46% ABV or at cask strength. The plain label which is fitted on a clear glass standard bottle declares only the year of destillation, no age. All whiskies are single-cask bottlings with no chill filtration or colouring. There should be about 14 different Piper’s bottlings, from cheap beginners whiskies to old rarities, filled between 1996 and 1998. After the Scotchconnection has discontinued there activities, these bottlings are very hard to find on the market. But the Scotch Source Company (another german importer) would like to expand that range under another label and with declaration of age. But till now, these were only intentions.
Part 4.02 Kirsch-Import

Adress: The House of Whiskys, Schnepker Str. 24-26, 28857 Syke-Schnepke
Tel.: 04242 1537  Fax: 04242 4338
Proprietor: Dieter Kirsch

This is an importer who imports more than 600 sorts of whiskies, including independent bottlers like Cadenhead’s, Gordon&MacPhail, JamesMacArthur and Signatory. The focus is on single malts, but there are bourbons available, too.
There were released own bottlings as well, the so called Kirsch-Bottlings like several Anniversary-Bottlings of several distilleries due to the 25-year anniversary of the importer. They bear a plain white lable with black writing. The bottlings due to the 20-year anniversary were filled at Signatory and bear a painting of an artist on the back-side.

Small label on the front in Signatory-style, on the back a painting of an artist. This bottling is filled at 43% ABV but in a dumpy-bottle with velvet-box, which normally is used only for the caskstrength-range of Signatory.
3 Bottlings, bottled for Kirsch-Import – probably bottled by Signatory (all photos: Lothar Müller)
Part 4.03 Sestante / Silver Seal

Sestante-Bottlings are not available in normal whiskyshops anymore, because the imports of this company had stopped in 1990. But these bottlings are treasured by collectors and connoisseurs, so they are quite expensive now and hard to find. They are bottled in a clear glass or green glass standard-style bottle with or without a box; the labels are mostly very colourful. There were released some bottlings in decanters as well. Since 1999/2000 the same owner releases new bottlings under the label “Silver Seal”. There is used a clear-glass pudgy bottle with small neck, packed in a cardboard-box. The logo shows an emblem with the letters “SS” in a thistle. Here is the colourcode of the label: yellow –Islay, blue –Highlands and green –Lowlands. The “first bottling”-label is not on every bottling. In the beginning, Silver Seal bought bottles from Douglas Laing and refilled in new bottles but now they buy casks from DL and bottle them as Silver Seal-bottlings.
Two other bottlings from Sestante: on the left there’s a Cragganmore, that was bottled by G&M for Sestante and on the right there’s an Oban with a coats of arms–shaped label.

(both photos by Peter Nowacki)

Bottlings from Silver Seal for “Collecting Whisky” with a black label.
Part 4.04 Moon-Import

Adress: Italy  
Web:  
Tel.:  
Fax:  
Proprietor: 

Another italian importer! These bottlings are high-prized in germany, too and hard to find in whisky shops. It is rumoured, that Moon has good relationships to the italian independent bottler Samaroli… The labels of the Moon-Bottlings are often very colourful as well, but they are more subtle in structure than the Sestante-labels. There is a big variety of ranges.

(a) Sails in the Wind

This range has old sailing ships on ist labels. The cardboard box shows a picture of the same sailing ship as the label. The whisky was bottled at 46% ABV.

Sails in the wind:
Bottlings from the „Sails in the Wind“-range from Moon Import.
(b) Cars
This range is dedicated to old vehicles. There is no distillation- and bottling year declared. It was bottled at 43% or at caskstrength. The bottles are having a wax-sealed cork und a corresponding designed cardboard tube. This range is quite cheap for Moon-bottlings and was designed as beginners range, I think.
(c) Horae Solaris

The range „Horae Solaris“, which was dedicated to sundials, was bottled in 1998; at different alcohol strengths and with the maximum number of bottled bottles written on the label.

Sundials:
Various colored Sundials are shown by the labels of the Horae Solaris-range.
(photo by: Matthias Bohnsack)
(d) In the Pink

Flower-motifs were used by many independent bottlers –so Moon does also. This range was bottled in 2000 at 46% ABV. The labels are showing various plants with pink colored flowers. The cardboard tube has a corresponding design.

getting pink:
The flowers of the In-the-pink-range.
(photo by: Matthias Bohnsack)
(e) Toutes Mare
The labels of this range, bottled in 1996/97, showing a beautiful map of an ocean region. Bottled at 50% ABV each bottling has a corresponding design cardboard tube as packaging.

The 7 seas:
Here are 3 of the 7 bottlings from the Toutes-Mare-range.
(photo by: Matthias Bohnsack)
(f) De Viris illustribus
This range has an uncommon motif: knights from the Middle Ages. Bottled in 1995 at different alcohol strengths. The corresponding designed cardboard tube was used for this range also, of course.

Back to the Middle Ages:
The knightlabels of the De-Viris-Illustribus-Serie from Moon-Import.
(photo by: Matthias Bohnsack)
(g) Costumes

The Costumes range was bottled in 1988 with 46% ABV.
(h) Animals

The Animals-range was bottled in 1988 and shows animals (what else?) on the labels. This range was bottled at 46% ABV and is maybe one of the most expensive Moon-ranges.

Beware of the animals:
Several bottlings of the Animals-range.
(photo by Matthias Bohnsack)
Another big importer of the “whisky-not-yet-in-vogue-time”! Intertrade bottled at drinking strength and cask-strength, single-cask-bottlings and small batches from several casks. Furthermore they imported many G&M bottlings to Italy.

Fiori founded the company Turatello with a partner, but this company closed down after a few years. From Turatello, there are chiefly Port-Ellen- and Ardbeg-bottlings in drinking strength. In addition, the “Taverna della Artisti” belonged to Ferdinando Fiori (q.v. store-bottlings). Fernando Fiori’s present-day label is “High Spirits”.

Left: Unusual Glenfiddich: a bottling from the middle of the 1980s from Intertrade (photo by: whiskyfair.de)
Right: An Ardbeg 1990 from High Spirits at caskstrength (photo: Matthias Bohnsack)
Part 4.06 Ultimate / van Wees

Adress: Van Wees, Lensderweg 260, 3817KH Amersfoort, Nederland
Web: www.whiskyworld.nl
Tel.: +31 (0) 33 461 53 19  Fax:
Proprietor: Han & Maurice van Wees

An importer from the Netherlands, who buys the casks from Signatory but bottles under an own label. Since 1994 the Bottlings are released under the name “The Ultimate Single Malt Scotch Whisky Selection”. A standard-style bottle is used. The label is a bit similar to the ones of the “Single Single Malt Collection” from Signatory and declares every important date like cask-no., bottle-no., ABV etc.. The bottlings are neither chill-filtered nor colored. The range contains always a minimum of 16 different bottlings from all regions.

The left bottle is filled at 43% ABV, the right one at 40% ABV.
An Italian importer, who imports besides whisky also wine, champagne, grappa, cognac and armagnac. The company was founded in the year 1856, starting as a wine store. But the company got the name Meregalli not until 1969. Nearly all of the whiskies are bought from Gordon & MacPhail. Besides the Meregalli-logo the name G&M is labeled on the bottles. The standard-style bottle with the G&M-typical 40% ABV is used.

Meregalli imported the G&M-bottlings with several labels, sometimes under the G&M-sub-label “Speymalt” as well.
The so called Celtic-Label can be found among the Meregalli-bottlings also.
A German importer with domicile in Berlin, who releases own bottlings since 1998. The whisky is bottled in Glasgow. There are various ranges - only single cask bottlings - and every important detail is declared on the label.

**(a) Castle Collection**

This range is not to confound to the homonymous range of the shop “The Whisky Castle” in Scotland! In this range usual younger malts were bottled at drinking strength (43% ABV or 46% ABV). In the meantime the 9th series of this range was released. The label shows scottish castles, is fairly colourful and is fitted on a clear-glass standard bottle. On the back label there is some information about the castle shown on the front. These bottlings are from contingents of Coopers Choice and the same whisky often is bottled for Italy as well under another label. This range is also distributed by THE HIGHLANDS & ISLANDS company!
(b) Premier Malts

In this range of Jack Wiebers older cask-strength bottlings were released. Again a standard bottle is used, but packed in a box with vision panel. The label is fawn coloured with golden border, red writing and has the shape of a barrel. The PREMIER MALTS range was replaced by the CROSS HILL range in 2005.

A Banff from the Premier Malts-range.

(photo: Stephan Weigel)
(c) Old Train Line Collection
This is the exclusive range of JWWW. It is bottled in a clear glass standard bottle at natural cask-strength as well. The label is designed like an old train-share – suitable to the name of the collection. The paper of the label is very thick – similar to deckle edged paper. There is no colouring nor chill-filtration in this range.

Boarding on the train:
Some bottlings from the Old-Train-Line-Collection with beautiful labels (photo by: Matthias Bohnsack)
(d) Prenzlow Portfolio Collection

In this series whiskies at cask strength were released. The standard bottle is offered with a so-called leather box. The label shows a picture of the German artist Alfred Prenzlow, who is well-known for his drawings of landscapes and distilleries. The bottle number is declared on the label.

A combination of art and scotch: Prenzlow Portfolio Collection.
(e) Auld Distillers Collection / Jack & Jack

This new range appeared on the market in 2003/2004 and contains limited edition bottlings of single malt whiskies bottled at cask strength. The label contains data of the following points: age, date of distillation, ABV and number of bottles, which were bottled. The label is designed in an old-fashioned black & white style and shows a small picture of the distillery. The standard bottle is packed in a so called...
(f) Cross Hill
This range replaced the Premier Malts range. The green bottle with the clear label and the small attached paper label reminds strongly to the presentation of older bottlings from CADENHEAD’S. Only a few bottlings were released till now, but this will change in the next years. The Cross Hill-range offers single cask bottlings bottled at cask strength with the number of bottled bottles declared on the label.
(g) Gentle Noses
And again there is a another new range from JWWW. It started in 2005. There will be only 1 new bottle per year! The label shows two persons with uncommon big noses. The standard bottle is packed into a so called leatherbox.

Not only for a big Nosing: The Gentle Noses- bottling of an old Tomintoul.
(photo: Stephan Weigel)
This importer pursues the whiskyshop “Dudelsack” in Aschaffenburg but also bottles some own whiskies unter the label “McNeills Choice”. They are filled in a standard bottle, mostly at 40% ABV, but other ABVs can be found as well. The label can be in hand-writing-style or with a coloured picture of a castle. Only single-cask-bottlings were released, among others the only bottling of a Bowmore 1993 with rum finish, filled at 48% ABV can be found here.
Part 4.10 Velier Import

Address: Velier-Import, Genua, Italy
Web:
Tel.:
Proprietor:

This is the Italian main-importer for Ardbeg and Signatory situated in Genua. There are own bottlings from different distilleries: Port Ellen („Islay Dreams“), Caol Ila and a Glen Grant with the writing „Dark Side of the Moon“. The own bottlings were bottled by Signatory.

Island dream:
A Port Ellen from Velier-Import.
(photo by: Matthias Bohnsack)
Chapter V. Other Bottlers and Brands

Here will bottlers be listed who are seem not to be as independent as the famous brand-name suggests. Mostly they are companies who are linked to a large group. In the other way that could be companies who are bottling only a certain numbers of malts from special distilleries and release them under another name than the distillery’s one. It’s your decision to count these bottlers as independent bottlers or not. But to complete the listing of bottlers on the pages before we have to tell their names. And because they will cross our line sometimes.

Part 5.01 Angus Dundee plc

Adress: Angus Dundee plc, 20/21 Cato Street, London W1H 5JQ
Web: www.angusdundee.co.uk
Tel.: +44 (0) 20 7569 2000
Fax: +44 (0) 20 7569 2512
Proprietor: Angus Dundee plc

Angus Dundee is a independent bottler and blender company from London who bottles mainly blends. Their experience in whisky-business is no less than 50 years. Their stock contains whiskies from all ages – up to 40 yo. ones! They’ve got several brands. The whisky of the different brands is generally bottled into standard-bottles (sometimes with paper-box). The older premium-blends are available in crystal-decanters or in ceramic-bottles. Angus Dundee plc owns the distilleries Tomintoul and Glencadam. There are relationships to MACKILLOP’S CHOICE and MONTGOMERIE’S & CO. LTD.

(a) Angus Dundee
Under this label only blends of different ages (up to 35 years!) go to the market as well as a vat made out of 20 single malts.

(b) James Parker
Under the label of JAMES PARKER blends are sold who are 3 years old minimum up to premium-blends and single-malts. The single-malt’s name is GLEN PARKER. It’s a highland-malt with no declared age. OLD BALLANTRUAN is a single malt bottled with no chill-filtration and at 50% ABV. There are also the premium blend BIG BEN in a Big Ben – bottle and the blend SCOTTISH ROYAL, which is offered as no age and as a 12yo. DeLuxe version.
Part 5.02 Brands Development

Adress: 18 Huntly Business Centre, Huntly, Aberdeenshire, AB54 8FG
Web: www.brandsdevelopment.com
Tel.: +44 (0)1466 794 055  Fax: +44 (0)1466 730 337
Proprietor:

Brands Development is situated in Huntly, in the north-east of Scotland. Their profession are single-malts and De Luxe Blends. There’s a large portfolio of blends, vatted malts and single-malts. The most famous labels are WHISKY GALORE & PEERLESS.

Part 5.03 Ainslie & Heilbron

Adress: Ainslie & Heilbron
Web:
Tel.:  Fax:
Proprietor: United Distillers

Founded in 1868 this bottler and blender beared the name Ainslie & Co.. In 1921 there was a fusion with David Heilbron & Son. Ainslie and Heilbron then was temporary the owner of the distillery Clynelish. But today this company is owned by United Distillers. The best-known blend with the name AINSLIE’S ROYAL EDINBURGH is not released any more. But there are other blends available: AINSLIE’S, AINSLIE’S DE LUXE, AINSLIES’ KINGS LEGEND.
Under the name AINSLIE’S ISLAY SINGLE MALT a 8yo. Bunnahabhain of less quality is bottled. It is filled at drinking-strength in a green glass standard bottle with black and red label. The box is black and red as well.

Nice box, but poor whisky:
The Islay Single Malt of Ainslie’s.
**Part 5.04 Hawksburn**

**Adress:** Hawksburn Spirits Int. Ltd - PO Box 111 Bexhill TN40 2WB  
**Web:** www.hawksburn.co.uk  
**Tel.:** +44 7050 622226  
**Fax:** +44 7050 622221

Hawksburn is an independent company that released 12 brands of scotch, gin, vodka and cigarettes. The whisky is blended and bottled at the bottling line of Ian Macleod!

**Part 5.05 Chalie Richards**

**Adress:** Grove House, Foundry Lane, Horsham, West Sussex, RH13 5PL  
**Web:** www.chalie-richards.co.uk  
**Tel.:** +44 1403 250 500  
**Fax:** +44 1403 250 123

This company was founded by John and James Chalie about the year 1700. Today, this brand is owned by Halewood. A blend, a vatted malt and a single Highland malt is released as well. All three of them bear the label CHALIE RICHARDS.

**Part 5.06 William Lundie & Co. Ltd**

**Adress:** 11 Fitzroy Place, Glasgow G3 7RW  
**Web:**  
**Tel.:** +44 1412 210 707  
**Fax:** +44 1412 263 717

Under the name LISMORE a 21yo. and a 25yo. single malt is released. There are several blends and vatted malts under this label. Further on, the company distributes a lot of other brands for export.
This Company was founded by Gordon and Charles David Graham in 1879, which created the BLACK BOTTLE - Blend in 1879 the first time. Today, this Blend is released by Highland Distillers. The bottling is available as a 10yo. and a version without any declaration of the age. The BLACK BOTTLE contains Whiskies from all distilleries on Islay. The bottle is pot still-shaped and only the 10yo. has a black colored bottle. The no-age one has green one.

The two Black Bottles:
On the left is the 10yo. and on the right is the one without a declaration of the age
(photos: www.blackbottle.com)
This company was founded under the name ABERFOYLE & KNIGHT in 1994. But it seems, that
this name was to long and to difficult to remember and so the name was changed to ABERKO LTD.

(a) The Deerstalker
This company is releasing the DEERSTALKER. This single malt is offered in different ages: 10yo., 12yo. and 18yo. The 10yo. is a new bottling and it is from Breaval-Distillery (formerly known as: Braes of Glenlivet), the 12yo. and the 18yo. are coming from Balmenach-Distillery. All 3 bottlings are not colored, however only the 18yo. is not chill-filtered also. The 12yo. contains only a small part of 12yo. single malt and is nearer to 15yo. than to 12yo. The clear standardbottle is used – they were bottled at 40% (10yo., 12yo.) and 46% (18yo.). The label is divided into two parts and shows a stalker.

The brand DEERSTALKER is going back to year 1880 and so it is one of the oldest brands in GB.
(b) Others
Further, there is the blend BLACK TOP bottled at 40% and 43%. It is planned, that there will be a 12yo. and a 18yo. BLACK TOP – corresponding to the ages of the DEERSTALKER. Additional, Aberko offers HUTCHISON’S SPICED GINGER WINE and HUTCHISON’S GINGER CREAM LIQUEUR.
The company was founded in 2000 by John Glaser. In first release, there were available 3 whiskies, a blend, a vatted malt and a vatted grain. All whiskies from Compass Box are non-chillfiltered and not artificially coloured. John Glaser does some experiments with whisky, also. The result is i.e. the "Orangerie" – a blend which is treated with spices and orange peel. In the meantime the range of whiskies grows up and John Glaser received several Awards, i.e. "Innovator of the Year" 2002, 2003 and 2006 of the Whisky Magazine.
Part 5.10 St. Andrews Beverages Ltd.

Adress:
Web: www.standrews-beverages.co.uk
Tel: 
Fax: 
Proprietor:

(a) The Benivor Elite Selection
The name of this release is from the hill Benivor on the Western Isles. Till now there are released 3 single malts, one of them a 27yo. Mortlach. They are bottled in a standard-bottle with red-brown gift-box. The Single Malts were picked out by Wallace Milroy.

(b) Others
Beside the prementioned single malts there is a 21yo. Blend named THE CHAMPION, too. This one is bottled in a chinaware-decanter and is packed in an extensive box.
Part 5.11 Bottlings for japanese bars

In Japan there are whisky-drinkers too! That is not really astonishing because in Japan is the biggest distillery of the world (Suntory-distillery). Some bottlers release some whiskies especially for japanese whisky-bars under their own label. There is a notice of the exclusiveness of the bottling on the label (q.v. chapter 1.04 Douglas Laing).

Excursion to Japan:
Exclusive bottlings for japanese whisky-bars. The Clynelish bears a german poem on the backside-label!
Part 5.12 Festival bottlings

For Festivals there are often filled special single cask bottlings with unique label (f.e. for the Whisky Fair in Limburg). In the following there is a photograph with several festivalbottlings of german whisky-festivals.

Here the festival bottlings of Bad Krotzingen, Kiedrich, Idstein and 2x Limburg!
Part 5.13 Vintners Choice

Adress: Quality Spirits International Ltd., Scotland, ML4 3AN
Web: 
Tel.: 
Fax: 
Proprietor: 

In fact, vintners have nothing to do with whisky, but it isn’t easy to find a melodic name for a company ;-) . There are available four Pure Malts (Island, Lowland, Highland, Speyside). The clear-glass standard bottle is packed in a giftbox and filled at 40% ABV. The Island contains whiskies from all Islands – including Islay! The labels are have a classic design with a map of scotland, which is colored corresponding to the colorcode. The backlabel contains a poem by Stuart William Gunn. The standard bottled is packed in a present box and is bottled at 40% ABV. The bottlings were aged 10 years and they are colored! The colorcode is: blue=Island, yellow=Highland, red=Speyside and green=Lowland.
Part 5.14 Scottish Liqueur Center

Adress: Scottish Liqueur Center Ltd., Hilton, Bankfoot, Perth PH1 4EB
Web: www.scottishliqueurcenter.com
Tel.: +44 (0) 1738 787 044   Fax:
Proprietor:

As you can imagine from the name whisky-liqueurs will be released by this company. The most established liqueur should be the COLUMBIA CREAM. But besides the liqueurs single malts are released as well. At the moment there is a Tomatin called EILEAN DUBH, filled at drinking-strength and a single cask-bottling of Mortlach-distillery called BEINN A`CHEO, filled at cask-strength.

Under the name CARN MOR they are releasing their Regional Malts – the distilleries are changing sometimes. With the same name and the subtitle “Celebration of the cask” you will find single cask bottlings, also. They are placed in the upper price-segment and the bottles have a small label containing every neccessary data as well as a big ClearLabel-print of the year of destillation on the standardbottle. As packaging a very thick cardboard box is used. The very exclusive and expensive malts are coming with a handmade re-coopered wooden chest in this range.

Part 5.15 The Gleneil Scotch Malt Whisky Co.

Adress: Gleneil Scotch Malt Whisky Co., PO-Box 14030, Edinburgh, EH9 2YG, Scotland
Web: www.gleneil.com
Tel.: 01438 89 46 50   Fax: 01438 89 46 51
Proprietor:

The Clan
GLENEIL
CROSS ME WHO DARES!

This company releases only one single malt: the Gleneil 12yo. It is a whisky of the Gleneil Clan. It is filled at 46% ABV in a clear glass dumpy bottle with long neck. Unfortunatly it is not mentioned from which distillery the whisky comes from. Further on, you can buy clan-accessories like a wooden quaich etc.
Part 5.16 Michel Couvreur

Adress: Fankreich
Web:
Tel: Fax:
Proprietor: Michel Couvreur

Couvreur is a Frenchman and the only person in the world having the official right to stock scotch whisky outside of Scotland but call it “Scotch Single Malt”. He stores the whisky in a wine cellar near Beaune in Burgundy. There are released six different whiskies of Couvreur, which are bottled in a square bottle with handwriting label and a wax seal (which is hard to remove). These whiskies are:

- GRAIN SCOTCH WHISKY –a 4yo. Grain
- SCOTCH WHISKY –a 12yo. Blend from 54 different malts, bottled at 43% ABV and at cask strength 59% ABV.
- PALE SINGLE SINGLE MALT WHISKY –a single malt from a sherry-cask
- SPECIAL VATTING 3 HOGSHEAD WHISKY –a vatted malt from 3 whiskies (5yo., 11yo., and 15yo.), all from ex-bourbon casks and filled at 45% ABV.
- VERY SHERRIED SINGLE SINGLE MALT WHISKY –a 30yo. single malt, matured 16 years in a sherry cask, the most expensive Couvreur whisky.
- SINGLE SINGLE BERE BARLEY MALT SCOTCH WHISKY –a 13yo. experimental whisky, matured in Bere-Barley-casks. It is bottled at 45% ABV, the water comes from Loch Katrine.
Part 5.17 Old Bothwell

Adress: Old Bothwell Wine & Spirits Co. Ltd., Scotland  
Web: www.oldbothwellwhisky.co.uk/acatalog/trial.html  
Tel:  
Fax:  
Proprietor: Graham & Christine Hudson

This small bottling company started with personalised bottlings in 1998. There are 6 different single malt single cask bottlings at caskstrength in the meantime – additionally there is vodka, gin and champagne. The name comes from the village Bothwell or the Bothwell Castle.
Part 5.18  Leinburn Ltd.

Adress: Leinburn Ltd., Unit 7, Linkwood Place, Elgin, Moray, IV30 1HZ Scotland
Web: www.leinburn.com
Tel.: +44 (0)1343 556 499  Fax: +44 (0)1343 552 083

Proprietor:

This company releases one Single Malt only: The Leinburn. It’s a 12yo. Single Speyside Malt, bottled at 43%ABV and it’s not colored.
Chapter VI.  House- or Shop-bottlings

By house or shop fillings all labels are to be understood, which were not bottled by an "genuine bottler". This means, Shops are filling under their own label in Scotland. This can also mean, that only a half barrel under the "house label" was filled up and the other half of the barrel appeared under the label of an independent filler. However, an exact statement can be made only with 100% security, if on both fillings the same barrel number was indicated. From this follows, the fact that house or shop fillings does not offer by any means worse quality than the genuine fillings. Additionally, it is a common procedure to buy fillings of a large bottler (for example: GM or Signatory) and provide then with an own label.
Part 6.01 Glenscoma

Adress: Scoma –Scotch Malt Whisky GmbH, Am Bullhamm 17, 26441 Jever
Web: www.scoma.de or via www.whisky.de
Tel.: 04461-91 22 37 Fax: 04461-91 22 39
Proprietor:

This whisky shop in Northern-Germany offers various own fillings under the label GLENSCOMA since 1982. There are vintage whiskies with age indication, not chill-filtered and in different alcohol strengths (43%, 46% and at caskstrength, also) as well a vatted malt called ALDUNIE. It comes in a standard bottle with gift package. The label shows the respective Distillery or the source region as map.

Various bottlings from Scoma. (all photos: Lothar Müller)
A French whisky shop near Paris, which offers some exclusive bottlings from Milroy's (with "La Maison" logo on the label). However, the fillings carry no distillery name on the label; on the Internet page this is named. The prices are ok, however high postage costs are to be paid, if you order from Germany. This Shop existed already since the beginning of the 1960s and offers a big variety of different bottlers and distilleries.
(a) Straight from the Cask
This range was initiated by T. Benitah and bottled by Signatory. The dumpy bottle contains only 0.5l and is packed in a rough wooden box. The Edradour released in this range was directly merchandised by Signatory. There is no chill-filtration or coloring. As you can imagine from the name, these bottlings are filled directly from the cask into the bottle –in caskstrength, of course.

![Straight from the Cask bottle and wooden box](image-url)

Directly from the cask into the wooden box:
Straight from the Cask - range (photo by: Edouard Lethelier)
The whisky portal in German language! An Internet Whisky Club, that sells its fillings to members only. Only one filling is published per year. The limited edition are 100 -150 bottles (thus approx. a quarter up to a half barrel). A characteristic of the fillings is, that no Distillery on the label is indicated. That is not because of it, that it does not contains Single Malt (it is one), it is because each member can try it as a “blind tasting” and the result comes after some weeks. The Whisky Club offers a lot of further information about Whisky and Scotland. The four levels for a Club membership are: FAN (for free, just newsletter), FRIEND 29€ (Whisky for Club price, newsletter); JUNIOR DEFENDER 69€ (Whisky, own homepage and newsletter) and DEFENDER 109€ (Whisky, Magazine, Homepage and newsletter) Some shops are likewise accessible via the portal, and even portions of a still stored barrel from a certain Distillery can be acquired.
Part 6.04 Alte Tabakstube Stuttgart

Adress: Alte Tabakstube Stuttgart, Alte Kanzlei (Schillerplatz), Stuttgart, Deutschland
Web: www.tabakstube.de
Tel.: 0711-29 27 29
Fax: 0711-2 26 14 10
Proprietor: Ralph Knyrim

The Alte Tabakstube Stuttgart (short: ATS) sells mainly cigars, whistles and accessories for this. Besides this also Cognac, Armagnac and Whisky is going to be sold. The prices are quite highly settled, but it is a must to look sometimes again, because the Whisky assortment contains many rare pieces.

The ATS fills up also even Whiskies. These bottlings are ok for the price. The label is simple and contains all necessary data: alcohol content, age, filling- and distillation date, cask and bottle number and the distillery, of course. Most fillings are available both, at drinking strength and at cask strength. The bottle varies, usually however a Dumpy Bottle is used. Naturally they are not chill-filtered and not colored. The bottling is done in Scotland. A small list of the distilleries, from which fillings are existing: Macallan, Glen Grant, Springbank (31yo. !), Royal Brackla, Highland Park, Clynelish.

The ATS-Clynelish in the Dumpy-Bottle.

An ATS-bottling in the standard-bottle.
**Part 6.05 The Whisky Castle**

**Adresse:** The Whisky Castle, Tomintoul, Scotland  
**Web:**  
**Tel.:** 0180 758 0213  
**Fax:**  
**Proprietor:**

The Whisky shop „The Whisky Castle“ has bottled single malts under the label „The Castle Collection“ or „Whiskycastle lim. Edition Centenary“ (incl. a mini). It contains single cask fillings with 43%. On the label, it shows a castle entrance, the distillation and filling up year, as well as the cask number.

The castle-label  
Of The Whisky Castle.  
*(photo by whisky-auction.com)*
The company Oddbins is actually a trade in wine chain with over 50 branches in Great Britain. Also Whiskies are offered, mainly however the original fillings and the Rare Malts Selection of UDV. Not all shops are directly well sorted; the two Shops in Edinburgh (example: to the Royal Mile) have a tidy selection of Single Malts and Bourbons at reasonable prices (anyhow for Scottish conditions). Here, also a few independent bottlers are in the program. There are always some open bottles available for a tasting, so no-one does have a big surprise by buying one of these bottles. Oddbins fills up even some own malts. These are partitioned after regions: thus there is for example an Islay-Malt or a Highland-Malt and so on. These fillings do not carry the distillery name, but they are Single Malts from the appropriate region with age indication.

Part 6.07 Royal Mile Whiskies

This is the most popular shop in Edinburgh on the Royal Mile. The offer is very large and for each purse there is something to find. The own fillings are usually filled up in a standard bottle. Different labels are used.
Part 6.08  MARA –Malt Rarities

Adress: MARA –Malt Rarities, Cahenslystr.14, 65549 Limburg
Web: www.maltwhisky-mara.com
Tel.: 06432-508690         Fax: 06432-508691
Proprietor: Roland Puhl

This Shop is specialized in whisky rarities and offers within this range a very large selection since 1999. All the same whether original filling or independent filler, imports or shop fillings: you will find (nearly) everything which is "rare", inclusive excellent consultation and to fair prices. In addition the Whisky Fair in Limburg is organized by Mara. To the 4th. Company anniversary they bottled a Port Ellen (that so far first bottling of Mara); in a 35cl decoration bottle and with 46% alcohol strength.

The MARA-Bottling to the 4th anniversary
Part 6.09 Barrique

Adress: Barrique GmbH, Leineweberstr. 33, 31191 Groß Lobke
Web: www.barrique.com
Tel.: 49 (0) 5126970-0        Fax: 49 (0) 5126970-97
Proprietor: Hans-Heinrich Bendix, Sabine Bendix

Barrique is a cooperation; with franchise-partners their shops are operating. They offer various alcohols, like liquor, Cognac, Rum and Whisky in large glass balloons. The Whisky is then drawn off from the glass balloons in decoration bottles and marked by hand. The Whiskies are bought as barrels via auctions. On demand one can try before the purchase first times, of course.

A view on a glass balloon from Barrique. On the left picture is an example of a decoration bottles. (both photos by: Teresia Kuhr)
Part 6.10 George Strachan Ltd.

A shop in Aboyne founded in 1926. Meanwhile, additional shops in Ballater and Braemar are existing. Over 500 Single Malts are offered, mainly Minis for collectors; and large bottles also. From the end of the 1970s to the beginning of the 1980s the company bottles whisky also. Bottled in a green Dumpy Bottle with green label, beside the age and distillery name and the alcohol content is declared. They were offering very old malts, too.

Two bottlings of G.Strachan from the 70's/80's in the green Dumpy-Bottle.
Part 6.11 Krügers Whiskygallerie

Adresse: Krügers Whiskygallerie, Holsteinerstr. 18-20, 24768 Rendsburg
Web: www.whiskyauction.com
Tel.: 04331 / 56564           Fax: 04331 / 25459
Proprietor: Thomas Krüger

Thomas Krüger is according to his own statements (see his web page) a "crazy" whisky collector. He began as a mini collector and started in 1994 to import whisky. Beside his shop he operates an international Whisky auction on his web-page also, where you can get many rarities. There are also own fillings under the name „Krügers Schlosswhisky“ (= Krügers Castlewhisky). Partially also art names are used, like for example: "Baffo" or "Eidora" and many more. The fillings can be in cask or drinking strength. The standard bottle with cork is used; some fillings are available as 0,35l-bottle.

Owner of a Castle:
A Mortlach - Schloßwhisky (Castle whisky)(left) and a Bowmore labeled as „Baffo“ (right) from Rendsburg.
Part 6.12 Taverna della Artisti

Adress: Taverna della Artisti, Rimini
Tel.: Fax:

Ferdinando Fiori (see also Intertrade, Turatello, High Spirits) was the owner of the Taverna della Artisti in Rimini until the end of the 1990s. F. Fiori released sometimes his fillings with only the name of the restaurant signed on the bottle and not the name of one of his other companies. The business with the various import-companys was probably only a hobby.

Part 6.13 BarMetro

Adress: BarMetro, Piazza de Angeli, Via di Martinett 3, Milano
Web: www.barmetro.it
Tel.: +39-02-43 52 71 Fax: +39-02-469 55 56
Proprietor: Giorgio d’Ambrosio

Giorgio D'Ambrosio is the owner of the metro bar in Milano, very close to the San-Siro Stadion. It is considered as a Mecca to Whisky lovers. In addition D'Ambrosio having one of the most important collections in Italy. With the shop fillings it’s like so often here: also GM fillings with a G d'A label on it, in drinking or cask strength. The label-designs are simple.

Laphroig bottled in 2005 with the G.D’A-Logo from Barmetro..
Part 6.14 Kik-Bar

Anschrift: Kik-Bar, Via S. Donato 66/14, Bologna
Web-Seite: 
Tel.: 051 – 51 13 28 Fax: 
Inhaber: 

Another italian pub with own bottlings. Standardbottle with green label – on the backlabel there are some more informations about the bottling. They buy from Gordon & Macphail.

Ardbeg from Kik-Bar (bottled around 1996) (photo: Matthias Bohnsack)
Part 6.15 Corsini

Address: Corsini Bottigliera, Verona, Italy
Web:
Tel.:
Proprietor:

A wine and spirits shop in Verona, which offers own bottlings. At least their Port Ellens were bottled by Signatory for Corsini.

Sword-Label placed on a bottle Port Ellen from Corsini (photo by: Matthias Bohnsack)
Part 6.16 Big Market

Address: Big Market, Buckower Damm 86, 12349 Berlin
Web: www.big-market.de
Tel.: 030 604 56 86  Fax: 030 604 56 86
Proprietor: Hans-Jürgen Horn

This Shop offers more than 8000 different alcoholic s and might be Germanys largest Whisky and Cognac market. Further there is offered rum, Wine, sparkling wine, Grappa, fruit liqueur etc.. Big Market accommodates Germanys first Whisky museum! The offer reaches from cheap stuff for a few euro up to rare pieces, which can be cost some thousand euros. The Shop exists since 1965. Own fillings are released under different label-designs. The standard bottle is used, partly with wax sealing in drinking or at cask-strength, also. The labels carry the signature "special filling" or "anniversary filling" (if they appeared to a company anniversary).

Unicorn and herald:
The simply labels carry a logo with a unicorn in the upper level. The herald is on the 2nd, 4th and 6th. bottle on the label; from the left. (photo by: Olaf Karlinsky)
Part 6.17 Ernst Flickenschild

Adress: Ernst Flickenschild, Itzehoe
Web: www.whizita.de
Tel.: +49 (0) 4821 2676  Fax: +49 (0) 4821 3979
Proprietor: Manfred Kröger

This shop was founded in 1905 by Johann Flickenschil d as a cigarmaker-shop and is lead by Manfred Kröger in the 5th generation, now. They are still trading with cigars and tabaccos, as well as whisky. The own bottlings have the clear standard bottle and the Label contains all necessary data.

A bottling from Ernst Flickenschild. (photo by: whizita.de)
Part 6.18 World of Whisky St. Moritz

Adress: World of Whisky –Hotel Waldhaus am See, Via dim Lej 6, CH-7500 St. Moritz
Web: www.world-of-whisky.ch
Tel.: +41 (0) 81 836 60 65
Fax: +41 (0) 81 836 60 60
Proprietor:

This whiskytrader is the main importer of Signatory for switzerland. The own bottlings were also bottled by Signatory and even they are “Silent Stills”. They are packed in a big red or blue colored box, but the mini and the wooden piece from the cask is missing –as we know them from the Signatory-range. The label is black and in “hand-writing”-style.

A Port Ellen bottling from switzerland. (photo by: Matthias Bohnsack)
Part 6.19 Vintage Hallmark of St. James

Adress: Vintage Hallmark of St. James, 36 St. James Street, London SW1A 1JF
Web: www.hallmarkofstjames.com
Tel.: +44 (0) 20 7499 9876 bzw. 7408 1999                      Fax: +44 (0) 20 7499 8966
Proprietor:

This is a shop in London and there is an office in New York also. The shop is releasing its own vatted malt as well as Vintage Single Malts bottled at caskstrength in a clear dumpy-bottle. They trade with wine and gin, too.

Part 6.20 Classic Whisky Guild

Adress: The Drinks Guild ltd., Freepost LON 13885, London EC4Y 4LL
Web: www.thedrinksguild.co.uk
Tel.: 01245 / 25 88 94                                            Fax: 01245 / 25 88 94
Proprietor:

The Classic Whisky Guild is a part of „The Drinks Guild Ltd.“ and sells their stuff to members only. The bottlings are bottled „straight from the cask“ , without any coloring or chill-filtering. The whiskies are bottled at caskstrength and the bottles are numbered on the label.
Part 6.21 Whisky-Doris

Adress: Versandhandel Doris Debbeler, Germanenstr.38, 14612 Falkensee, Deutschland
Web: www.whisky-doris.de
Tel.: 03322 / 219 784
Fax:
Proprietor: Doris Debbeler

A german mail-order business founded in 2003. The range contains mainly independent bottlers like Adelphi, DTC and others. Since one or two years they are releasing Single Malts under their own label. The Strathisla should be released originally in the Old-Train-Line-Range of JWWW.

The Whisky-Doris-Bottlings with an Old-Style-label.
Another range from Whisky-Doris is called „The Dram“. Here, you can find very good Single Malts in the lower price segment. The label contains all necessary data. The bottlings are at drinking- or caskstrength. Because of the bottlenumber it’s estimated that these bottlings contain only a part of the whole cask.

The Dram:
One the left is the 1989 Tomintoul at drinkingstrength, on the right is a 8yo. Miltonduff at caskstrength.
Part 6.22 Weiser Private Collection

Adress: Wein- und Getränkewelt Weiser oHG, Darmstädter Str. 97, 64646 Heppenheim
Web: www.thewhiskytrader.de
Tel.: 06252 / 93 190
Fax: 06252 / 93 19 13
Proprietor: Norbert Weiser

Different bottlings are offered under the name „Weiser Private Collection“, bottled by Signatory at 46% ABV. Besides more than 1000 different Whiskies this shop offers other spirits as well (all in all more than 2800) and more than 2400 different sorts of wine. The company was founded in 1949.

Part 6.23 Art of Whisky

Adress: Art of Whisky, Dorfstr. 22A, 21640 Neunkirchen, Deutschland
Web: www.artofwhisky.de
Tel.: 04163 / 826 552
Fax: 
Proprietor: Dietmar Schulz

A german mail-order business with a big variety of independent bottlers. They are releasing own bottlings under different fantasy names. The NIGHTCAP was a Longmorn first and a Mortlach. Later, TOP SECRET is the name for not specified Single Islay Malt, HEBRIDEAN LIGHT is a Laphroig. The newest bottling is called NORTHERN STAR – a Clynelish. All bottlings are at caskstrength and bottled in the clear standardbottle. The label is designed individually.
Part 6.24 Wine & Spirit Partner oHG

Adress: Wine & Spirit Partner oHG, Kirschenstr. 3, 53340 Meckenheim, Germany
Web: www.wine-and-spirit-partner.de
Tel.: +49 2225 / 70 44442
Fax: +49 2225 / 70 44445
Proprietor: Caminneci & Schrauth

A small wine and spirits shop, which released 2 single malt bottlings not long ago. The bottling range is called C&S – Collection and was sold out very fast. In the meantime there were several bottlings of different distilleries and different ages. The standard bottle is used and the label contains every important information. The bottlings are neither chill-filtered nor colored and bottled at caskstrength.

The Dram Collection label of C&S.
Part 6.25    Whisky-Fässle

Adress: Whisky-Fässle, Enzstr.20, 74329 Ingersheim, Germany
Web: www.whisky-faessle.de
Tel.: +49 (0) 172/ 7371133
Fax: 
Proprietor: Jens Unterweger

This small shop in the south of Germany started 2004 and offers a big variety of own bottlings for ist size.. The whiskies are bottled at drinking or at cask strength. You can recognize them easily by the label, which is shaped like a coat of arms. The Company receives its Single Malts from cask divisions with Signatory or Jack Wiebers Whisky World.

Two bottlings from the Whisky-Fässle.
Part 6.26 The Whisky Exchange

Adress: The Whisky Exchange, Unit 7, Space Business Park, Abbey Road, Park Royal, London NW10 7SU, United Kingdom
Shop: The Whisky Exchange, Vinopolis, 1, Bank End, London SE1 9BU
Web: www.thewiskyexchange.com / www.specialitydrinks.com
Tel.: +44 (0)208 838 9388 Fax: +44 (0)208 838 9366
Proprietor: Sukhinder & Rajbir Singh

The company Speciality Drinks Ltd. was founded by the brothers Sukhinder und Rajbir Singh. In 1999 started their online-shop under the name TheWhiskyExchange.com. The Shop offers more than 1500 Whiskies plus cognac, rum and other spirits. The well-known shop releases his own bottlings under the name THE SINGLE MALTS OF SCOTLAND since 2005. There are partly very old Malts – bottled at caskstrength or drinkingstrength. The bottlings are single cask malts or bottlings of several casks. The clear standard bottle is used and the whisky is not colored or chill-filtered. Beneath the common data you can find the sort of cask on the label, as well as the company name Speciality Drinks Ltd., London and not The Whisky Exchange.

A 16yo. Linkwood from SMOS (Single Malts of Scotland).
Part 6.27  The Queen of the Moorlands Whisky Company

Address: The Wine Shop, 22 Russell Street, Leek, Staffordshire, ST13 5JF, England
Web: www.wineandwhisky.com
Tel.: +44 (0)1538 382 408  Fax:
Proprietor:

The WineShop in Leek is the home of the Queen of the Moorlands Whisky Company, which started with their first single malt bottling in 2004. Since then many bottlings have been released – since 2005 under the Rare Cask–label. The bottlings for the Rare Cask-label have been chosen by a not named committee. The whiskies are bottled at caskstrength mainly. However, you can find a few bottlings at drinkingstrength among their whiskies. They are neither colored nor chill-filtered.

An Ardbeg from The Queen of the Moorlands – called Ourbeg, bottled under the Rare Cask-label.
Part 6.28  The Whisky Cask

Adresse: The Whisky Cask, Kirchbergstr. 24, 66955 Pirmasens, Germany
Web: www.thewhiskycask.de
Tel.: +49 (0) 6331 44507  Fax: 01805 060334 33379
Proprietor: G.Jost, M.Lelle, J.Owczarek

A small whiskyshop in Germany, that offers not so well-known independent bottlers beneath the common standard program, i.e. Jean Boyer or Part des Anges. The own bottlings of the shop bear the name „The stills“, also. Because the label shows some stills. They are using a dumpybottle for the bottlings bottled at caskstrength.

The stills from Whisky Cask. (Foto: Markus Glass)
Chapter VII. Unknown Bottlers

Meanwhile such a chapter became necessary. Some bottlers are only a very short time on the market and only a few bottlings were released. So you can find only very spare information about these bottlers. Further on, there are old bottlers which do not exist anymore or were taken over by other companies. In this chapter, bottlers are listed from which not enough information is available to fill an own chapter. If you have some information about one of these bottlers (or others that were not mentioned) –let me know!

- Angelshare (there is a Balvenie and an Ardbeg-bottling)
- Robert Watson LTD., Aberdeen
- Archibald Wallace & Co. LTD.
- Matthew Gloag & Son Ltd.
- R. Thorne & Son
- R.G. Thomson & Co., Leith
- Acredyke (Japan?)
- Bloomsbury (Japan?)
- Symposion (Sweden)
- Scotspain
- The Collection of Whiskies (Russia)
- WIN – Whisky Import Netherlands
Chapter VIII. Appendix

Part 8.01 cask types

Sometimes the cask-type is declared on the labels, so here is a list of casks, which are in use:

- **Gorda oder Bodega Butt** – with 600 litres the biggest cask in use
- **Pipe** – cask used for port wine; capacity 500 litres
- **Butt** – used for sherry; capacity 500 litres as well
- **Puncheon** – a cask with a capacity of 545 litres
- **Dump Puncheon** – 460 litres
- **Hogshead** – the most used cask-type with a capacity of 250 litres, ex-sherry or exbourbon-barrel
- **(American) Barrel** – the typical bourbon-cask, 200 litres
- **Kilderkin or Kinken** – 82 litres
- **Quarter or Firkin** – 45 – 80 litres
- **Anker** – ca. 40 litres
- **Octave** – 22.5 litres

For drawing conclusions from the number of bottles which can be filled from one cask, you have to know the capacity of the cask, the ABV and the evaporation (ca. 2-3% p.a.) The tempo of maturation increases the smaller the cask is, cause of the bigger surface. That seems logical, cause a comparatively bigger amount of wood gives the aroma to a smaller amount of whisky.
Part 8.02 Shapes of bottles

Independent bottlers use mostly the standard bottle for spirits. There are several other bottletypes as well, like dumpy bottles with long neck, which were in former times the standard for whisky. Really special bottle-types are rare for independent bottlers, these you can find rather at original-bottlings. Exeptions are the crystal-decaners for some exclusive bottlings of the independents.

- **Standard bottle** – usually clear-glass, sometimes even green glass, at 70cl or 75cl capacity, as a rule with straight or slightly curved neck. The outside-diameter is 74mm, the height is about 29cm.
- **Dumpy bottle** – clear-glass or brown glass, mostly at 70cl, pretty short and cone-shaped neck, outside-diameter is 92mm, the height 20,5cm (f.e. Signatory or old Cadenhead-bottlings).
- **Dumpy bottle with long neck 1** – clear-glass, sometimes even brown-glass, as a rule at 70cl, the neck is slightly curved, the outside-diameter is 92mm again, the height is about 23,5cm (f.e. ATS)
- **Dumpy bottle with long neck 2** – clear-glass, sometimes brown-glass, as a rule at 70cl, the neck is quite curved, the outside-diameter is 80mm, the height is 25,5cm. (f.e. Ian MacLeod, ChieftainsChoice)
- **Ariane** – mostly clear-glass, this elegant straight bottle owns a longer neck than the standard bottle, but only an outside-diameter of 60mm, the height is about 34cm, the capacity is only 50cl. (f.e. Shieldaig Collection)
Part 8.03 With a little help from...

Thanks to all who helped me to realise this guide. Special thanks to:

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The other photographs were taken from myself or were taken from the websites of the independent bottlers, same with the Icons of the company-logos.
Part 8.04 Bibliography

Cause you don’t have to reinvent the wheel every time, there are some books, from which I copied some parts. Other information is from web-sites of the bottlers, their labels on the bottles, the persons who are named in chapter 8.03 and certainly my own experience.

Stefan Gabanyi
Schumann’s Whisky-Lexikon
Heyne-Verlag, ISBN 3-453-11529-5

Micheal Jackson
Malt Whisky
Heyne-Verlag, ISBN 3-453-05925-5

Charles MacLean
Malt Whisky
Heyne-Verlag, ISBN 3-453-14414-7

Jim Murray
Whisky & Whiskey
Lichtenberg-Verlag, ISBN 3-7852-8407-1

Ralph L. Warth
Unabhängige Abfüller – Pioniere, Künstler, Handwerker
Books on Demand, ISBN 3-8334-3517-8